



Company environmental profile - THE ECO DECLARATION

Brand	RICOH	Logo
Company name *	RICOH Company Ltd.	1
Contact information	Ricoh Europe Plc 20 Triton Street, London NW1 3BF, United Kingdom emo@ricoh-europe.com	nashua <u>tec</u>
Internet site *	www.ricoh.com	
Issue date *	24 April 2013	
Intended market *	☐ Global ☐ Europe ☐ Asia, Pacific & Japan ☐ Americas	Other
Additional information		

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Quality	control	Requiremen	nt met
Item		Yes	No
QC1 *	The company enforces an internal quality control system to ensure the correctness of this eco declaration	\boxtimes	
QC2 *	The company is a member of an eco declaration system that enforces regular independent quality control.	\boxtimes	

Compar	ny environmental profile - Legal requirements	Requi	emen	t met
Item		Yes	No	n.a.
C1	Product recycling			
C1.1*	The company participates in a system or has its own system for collection and recycling of end of life products in countries where the company puts them on the market and where required (2002/96/EC WEEE directive).			
C2	Battery recycling			
C2.1*	The company participates in a system or has its own system for collection and recycling of batteries in countries where the company puts products on the market (2006/66/EC Battery and accumulators Directive) or pays eco tax / fee where required.			
C3	Packaging recycling			
C3.1*	The company participates in a system or has its own system for collection and recycling of packaging material in countries where the company puts products on the market and where required (2004/12/EC Directive on packaging and packaging waste)			

Compa	ny environmental profile - Market requirements	Requir	ement	met
Item	·	Yes	No	n.a.
C4	Environmental policy and environmental management			
C4.1*	The company has a documented environmental policy approved by the management.	\boxtimes		
C4.2*	The company has an environmental management system covering: Product development Manufacturing If so certified according to: SISO 14001 Other as specified in C6	\boxtimes		
C4.3	The company regularly publishes an environmental report. If so, it meets the recommendations of The Global Reporting Initiative Other as specified in C6			
C5	Recycling			
C5.1*	Information about the product, battery & packaging take back system (C1, C2, C3) is available in printed or electronic format.			
C6	Additional information			

Product environmental attributes - THE ECO DECLARATION

The company declares (based on product specification or test results based obtained from sample testing), that the product conforms to the statements given in this declaration.					
Type of product * Multifunction					
Commercial name *	MP C5503SP				
Model number *	Aficio MP C5503SP				
Issue date *	24 April 2013				

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Product	Requir	emen	t met	
Item		Yes	No	n.a.
P1	Hazardous substances and preparations			
P1.1*	Products do not contain lead max 0.1%, cadmium max 0.01%, mercury max 0.1%, hexavalent chromium max 0.1%, polybrominated biphenyls (PBB) max 0.1% and polybrominated diphenyl ethers (PBDE) max 0,1% (2002/95/EC ROHS Directive) see note B1			
P1.2*	Products do not contain Asbestos (REACH, Annex XVII). Comment: Legal reference has no maximum concentration value.			
P1.3*	Products do not contain Ozone Depleting Substances: Chlorofluorocarbons (CFC), hydrobromofluorocarbons (HBFC), hydrochlorofluorcarbons (HCFC), Halons, carbontetrachloride, 1,1,1-trichloroethane, methyl bromide (<i>Regulation (EC) No. 2037/2000, 2038/2000, 2039/2000)</i> . Comment: Legal reference has no maximum concentration values.			
P1.4*	Products do not contain polychlorinated biphenyl (PCB) max 0.005% by weight, polychlorinated terphenyl (PCT) max 0.005% by weight (REACH, Annex XVII).			
P1.5*	Products do not contain short chain chloroparaffins (SCCP) with 10-13 carbon atoms in the chain containing at least 48% per mass of chlorine in the SCCP max 0.1% (Norwegian regulation relating to restrictions on the use of certain dangerous chemicals 20.12.2002).			
P1.6*	Textile and leather parts with direct skin contact do not contain Tri-(2, 3,-dibromopropyl)-phosphate (TRIS), Tris-(aziridinyl)-phosphineoxide (TEPA), polybrominated biphenyl (PBB) (REACH, Annex XVII). Comment: Legal reference has no maximum concentration values.			
P1.7*	Textile and leather parts with direct skin contact do not contain Azo colorants that split aromatic amines max 0.003% by weight (REACH, Annex XVII and Note B1).			
P1.8*	Wooden parts do not contain arsenic and chromium as a wood preservation treatment as well as pentachlorophenol and derivatives (<i>REACH, Annex XVII</i>). Comment: Legal reference has no maximum concentration values.			
P1.9*	Parts with direct and prolonged skin contact do not release nickel in concentrations above 0.5 microgram/cm2/week (REACH, Annex XVII). Comment: Max limit in legal reference when tested according to EN1811:1998.			
P1.10*	REACH Article 33 information about substances in articles is available at (add URL or mail contact) (REACH Regulation 1907/2006, Annex VII) emo@ricoh-europe.com			
P2	Batteries	<u> </u>		
P2.1*	If the product contains a battery or an accumulator, it is labeled with the disposal symbol and if it contains more than 0.0005% of mercury (for button cells only) by weight, or more than 0.004% of lead, it shall be marked with the chemical symbol for the metal concerned, Hg or Pb. Information on proper disposal is provided in user manual (2006/66/EC Battery and accumulators Directive).			
P2.2*	Button cells used in the product do not contain more than 2% by weight of mercury. Other batteries or accumulators do not contain more than 0.0005% of mercury or 0.002% of cadmium (2006/66/EC Battery and accumulators Directive).			
P2.3*	Batteries and accumulators are easily removable by either users or service providers (as dependent on the design of the product). Exception: Batteries that are permanently installed for safety, performance, medical or data integrity reasons do not have to be "easily removable" (2006/66/EC Battery and accumulators Directive).			
P3	Safety, EMC connection to the telephone network and labeling			
P3.1*	The product complies with legally required safety standards as specified (2006/95/EC Low Voltage Directive).			
P3.2*	The product complies with legally required standards for electromagnetic compatibility (2004/108/EEC New EMC Directive).			
P3.3*	If product is intended for connection to a public telecom network or contains a radio transmitter, it complies with legally required standards for radio and telecommunication devices (1999/5/EC (R&TTE Directive).			
P3.4*	The product is labeled to show conformance with applicable legal requirements (2006/66/EC Battery and accumulators Directive, 2006/95/EC Low Voltage Directive, 2004/108/EEC New EMC Directive, 1999/5/EC R&TTE Directive, 2002/96/EC WEEE directive)		Ш	
P4	Consumable materials	<u></u> _		
P4.1*	If a photo conductor (drum, belt etc.) is used in the product, it does not contain cadmium max 0.01% (2002/95/EC ROHS Directive).		<u>Ц</u>	
P4.2*	If ink/toner is used in the product, it does not contain cadmium max 0.1% by weight (REACH, Annex XVII).	\boxtimes	Щ	Ш
P4.3*	If the ink/toner formulation/preparation is classified as hazardous according to applicable regulations, the product/packaging is adequately labeled and a Safety Data Sheet (SDS/MSDS) in accordance with these requirements (EC No. 1272/2008 regulation on classification, labeling and packaging CLP, REACH article 31, annex II).			
P5	Product packaging			
P5.1*	Packaging and packaging components do not contain lead, mercury, cadmium and hexavalent chromium max 0.01% by weight of this together (2004/12/EC Directive on packaging and packaging waste).			
P5.2*	Plastic packaging material is marked according to ISO 11469 referring ISO 1043 (97/129/EC Commission Decision on Identification System for Packaging Materials).		<u> </u>	
P5.3*	The product packaging material is free from ozone depleting substances as specified in the Montreal Protocol (2037/2000/EC Regulation on Substances that Deplete the Ozone Layer). Comment: Legal reference has no maximum concentration values.		Ш	

Note B1: Restriction applies to the homogeneous material, unless other specified and expressed in weight %

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Produ	ct environmental attributes - Market requirements - Environmental conscious design	Require	men	t me	et
Item	*=mandatory to fill in. Additional information regarding each item may be found under P14.	Yes	No	n.a	a .
P6 P6.1*	Treatment information	<u> </u>	_		_
	Information for recyclers/treatment facilities is available (2002/96/EC WEEE directive).		Ш	ᄔ	<u></u>
P7	Design Disassembly, recycling				
P7.1*	Parts that have to be treated separately are easily separable		$\overline{}$		Т
P7.2*	Plastic materials in covers/housing have no surface coating.		廾	┾	╡
P7.3*	Plastic parts >100g consist of one material or of easily separable materials.	\boxtimes	∺	┾	╡
P7.4*	Plastic parts >25g have material codes according to ISO 11469 referring ISO 1043.		∺	+	┿
P7.5	Plastic parts are free from metal inlays or have inlays that can be removed with commonly available tools.		井	누	╬
P7.6*	Labels are easily separable. (This requirement does not apply to safety/regulatory labels).		╬	- -	╬
17.0	Product lifetime				
P7.7*	Upgrading can be done e.g. with processor, memory, cards or drives		$\overline{}$	$\overline{}$	┪
P7.8*	Upgrading can be done using commonly available tools		∺	╬	╬
P7.9.	Spare parts are available after end of production for: 7 years		╫	┾	┽
P7.10	Service is available after end of production for: 7 years	\overline{X}	₩	÷	╬
1 7.10	Material and substance requirements				
P7.11*	Product cover/housing material type:				
	Material type: PC + ABS Material type: PC + PS Material type:				
P7.12	Electrical cable insulation material of power cables are PVC free.		\Box		1
P7.13	Electrical cable insulation materials of signal cables are PVC free.		ヿ		ī
P7.14	All cover/housing plastic parts >25g are free from chlorine and bromine.		一		Ħ
P7.15	All printed circuit boards (without components) >25g are halogen free, as defined in IEC61249-2-21 (see		一	Ŧ	i
	note B2)				_
P7.16	Flame retarded plastic parts >25g in covers / housings are marked according ISO 1043-4: Marking:]
P7.17	Alt. 1		_		
	Chemical specifications of flame retardants in printed circuit boards >25g (without components):		Ш	L	J
	TBBPA (additive) , TBBPA (reactive) , Other; chemical name: , CAS #:				
	Alt. 2				
	Chemical specifications of flame retardants in printed circuit boards (without components) >25g according]
	ISO 1043-4:				
P7.18	Alt. 1			_	,
	Flame retarded plastic parts >25g contain the following flame retardant substances/preparations in concentrations above 0.1%:		Ш	L	J
	Comment: No legal limits exist, this is a market requirement.				
	1. Chemical name: , CAS #: 2. Chemical name: , CAS #:				
	3. Chemical name: , CAS #:				
	,				
	Alt. 2]
	Chemical specifications of flame retardants in plastic parts >25g according ISO 1043-4:				
P7.19	Plastic parts>25g are free from flame retardant substances/preparations above 0.1% classified as R45,		$\overline{}$		┰
	R40, R46, R48, R50, R51, R53, R60, R61 and any combination of these (see note B3)(EC No. 1272/2008		ш		ַ
	regulation on classification, labeling and packaging CLP)				
P7.20 P7.21	Of total plastic parts' weight >25g, recycled material content is <i>0</i> % [pls see P14 for additional information] Of total plastic parts' weight >25g, biobased material content is <i>0</i> %.				
P7.22	Light sources are free from mercury		$\overline{}$		┪
	If mercury is used specify: Number of lamps: and max. mercury content per lamp: mg				_
P8	Batteries				
P8.1*	Battery chemical composition (2006/66/EC Battery and accumulators Directive): Manganese dioxide lithiu	m			
P8.2	Batteries meet the requirements of the following voluntary program/s:			\sim	1

Note B2: IEC61249-2-21 has maximum limits for chlorine and bromine but does not address fluorine, iodine and astatine which are included in the group of halogens.

Note B3: 'Starting from January 2009, Risk phrases can be replaced by Hazard phrases according to the Globally Harmonized System (GHS), mandatory by December 2010.

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	t environmenta	ıl attributes - Market req	(00						nent me
Item	F							Yes	No n.a
P9 9.1	Energy consum	he following power levels or	energy consumr	otions have be	an measured:				
Energy n	node *	Power level at 100 V AC	Power level a		level at V AC		e / Standard nd test metho		gy
Operatir	ng Mode	W	W		o 823.4 W ur 959 W				
Ready N	Mode	W	VV	110	N				
Low Po	wer Mode	W	W	69.4	W	1			-
Off/Slee	p Mode	W	VV	0.67	W				- -
	•	VV	W	,	W				
		VV	W		W				—
EDO No	I I								
plugged	l power supply / ch in the wall outlet b ected from the prod	ut	W		W				
PTEC *	Energy Consumption	W	W		W				×
TEC * Typical E	Energy Consumpti	kWh/wee	k kWh/v	week 2.664	kWh/week				
ETEC *	Energy Consumption	kWh/year	r kWh/y	/ear 127.8 7	72 kWh/year				
Display r	resolution * : dpi					1			
	eed *: 55 pages	per minute							
Default t	ime to enter energ	y save mode: 1 minutes							
P9.2*	Information abou	it the energy save function is	provided with th	ne product.				\boxtimes	
P9.3*		ets the energy requirements of wersion 1.1 Tier: 2 Production			am/s:				
P10	Emissions								
	Noise emission	- Declared according to ISC	9296						
P10.1	Mode	Mode description		Declared A-weighted	sou		A-weighted level $L_{p{\sf Am}}$	(dB)	
				sound power		nosition	Bystander	nositions	<u>. </u>
				level $L_{W extsf{Ad}}$ (B	, 	esktop	(only if p		
							onera		ded)
	Idle	* Stand-by			or Des	sk side	Орста	tor atten	aca)
		Stariu-by	,	* 3.5	or Des	sk side	19.3	tor atten	
0	Operation	* Operating Mode		* 3.5 * 6.8	or De	sk side	·	tor atten	
	Operation Other mode	-			or Des	sk side	19.3	tor atten	
	Other mode	* Operating Mode	MA-74	* 6.8			19.3		
P10.2	Other mode Measured accord	* Operating Mode ding to: SISO7779 ECN Other (on	MA-74	* 6.8 by ECMA-74 v	vith L _{pAm} meas		19.3	m)	
P10.2	Other mode Measured accord The product mee	* Operating Mode ding to: SO7779 ECM Other (on ets the acoustic noise require	MA-74 lly if not covered ements of the follo	* 6.8 by ECMA-74 v	vith L _{pAm} meas	surement di	19.3		
	Other mode Measured accord The product mee	* Operating Mode ding to: SISO7779 ECM Other (on ets the acoustic noise require	MA-74 lly if not covered ements of the follo	by ECMA-74 vowing voluntar	with L _{pAm} meas ry program/s:	surement di B N	19.3 52.7 stance	m)	
P10.3*	Other mode Measured accord The product mee Chemical emiss Test performed a	* Operating Mode ding to: SISO7779 ECM Other (on ets the acoustic noise require sions from printing product according to ECMA-328 (ISO	MA-74 lly if not covered ements of the following to the following to the following the	by ECMA-74 vowing voluntar	vith L _{pAm} meas	surement di B N	19.3 52.7 stance		
	Chemical emiss Test performed a Typical emission Dust (monochror	* Operating Mode ding to: SISO7779 SECN State acoustic noise require sions from printing product according to ECMA-328 (ISO arate (print phase) is (mg/h): me 0.85 colour 1.1) Ozone (ion colour < limit of detection	MA-74 lly if not covered ements of the following the solution of the following the solution of	by ECMA-74 vowing voluntary	with L _{pAm} measery program/s: er specify: RA	B N	19.3 52.7 stance lue Angel ordic Swan	m)	chrome
P10.3*	Other mode Measured accord The product mee Chemical emiss Test performed a Typical emission Dust (monochror	* Operating Mode ding to: SISO7779 SECN State acoustic noise require sions from printing product according to ECMA-328 (ISO arate (print phase) is (mg/h): me 0.85 colour 1.1) Ozone (ion colour < limit of detection	MA-74 lly if not covered ements of the following the solution of the following the solution of	by ECMA-74 vowing voluntary	with L _{pAm} measery program/s: er specify: RA	B N	19.3 52.7 stance lue Angel ordic Swan	m)	chrome
P10.3*	Chemical emission Dust (monochrome 1.	* Operating Mode ding to: SISO7779 SECN Other (on ets the acoustic noise require according to ECMA-328 (ISC) rate (print phase) is (mg/h): me 0.85 colour 1.1) Ozone (ion colour < limit of detection 5 colour 7.8) on requirements of the follow	MA-74 lly if not covered ements of the following the following voluntary proving vo	by ECMA-74 vowing voluntary	with L _{pAm} measery program/s: er specify: RA on colour < lin imit of detecti	L-UZ mit of detection colour <	19.3 52.7 stance lue Angel ordic Swan stion) Styren	m)	chrome
P10.3* P10.4	Chemical emission Dust (monochrome 1.	* Operating Mode * Operating Mode ding to: SISO7779 SECN SISO7779 SECN Other (on ets the acoustic noise require according to ECMA-328 (ISO Trate (print phase) is (mg/h): me 0.85 colour 1.1) Ozone (ion colour < limit of detection 5 colour 7.8)	MA-74 lly if not covered ements of the following the following voluntary proving vo	by ECMA-74 vowing voluntary	with L _{pAm} measery program/s: er specify: RA on colour < lin imit of detecti	B N	19.3 52.7 stance lue Angel ordic Swan	m)	chrome
P10.3* P10.4	Chemical emission Dust (monochrome 1. Chemical emission Dust (monochrome 1. Chemical emission Dust (monochrome 1.	* Operating Mode * Operating Mode ding to: SISO7779 SIS	MA-74 lly if not covered ements of the following voluntary production	by ECMA-74 vowing voluntary modard, other minit of detection on ochrome	with L _{pAm} meas ry program/s: er specify: RA con colour <limit detection<br="" of="">thet for:</limit>	B N L-UZ	stance lue Angel ordic Swan stion) Styren stimit of dete	m)	chrome

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Product environmental attributes - Market requirements (continued)		Requirement met		
Item		Yes	No	n.a.
P11	Consumable materials for printing products			
P11.1*	A Safety Data Sheet (SDS) is available for the ink/toner preparation, even if not legally required (see P4.3).	\boxtimes		
P11.2*	Paper containing post-consumer recycled fibers can be used, provided that it meets the requirements of EN12281.			
P11.3*	2-sided (duplex) printing/copying is an integrated product function.	\boxtimes		
P12	Ergonomics for computing products			
P12.1*	The display meets the ergonomic requirements of ISO 9241-307 for visual display technologies.			\boxtimes
P12.2*	The physical input device meets the requirements of ISO 9995 and ISO 9241-410.			\boxtimes
P13	Packaging and documentation			
P13.1*	Product packaging material type(s): Corrugated Paper Product packaging material type(s): Plastic Product packaging material type(s): Weight (kg): 1.072 Weight (kg): 1.072 Weight (kg):			
P13.2*	Product plastic packaging is free from PVC	\boxtimes		
P13.3*	Specify media for user and product documentation (tick box): Electronic Paper Other			
P13.4*	For paper user and product documentation, please specify contained percentage of post-consumer recycled fiber.			\boxtimes
P14	Additional information			
	This product is designed to utilise recycled plastic materials wherever available			