



Company environmental profile - THE ECO DECLARATION

| Brand | RICOH | Logo |
|------------------------|--|-------------------|
| Company name * | RICOH Company Ltd. | 1 4 |
| Contact information | Ricoh Europe Plc 20 Triton Street, London NW1 3BF, United Kingdom emo@ricoh-europe.com | nashua <u>tec</u> |
| Internet site * | www.ricoh.com | |
| Issue date * | 23 January 2012 | |
| Intended market * | ☐ Global ☐ Europe ☐ Asia, Pacific & Japan ☐ Americas | Other |
| Additional information | | |

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| Quality of | control | Requireme | nt met |
|------------|---|-------------|--------|
| Item | | Yes | No |
| QC1 * | The company enforces an internal quality control system to ensure the correctness of this eco declaration | \boxtimes | |
| QC2 * | The company is a member of an eco declaration system that enforces regular independent quality control. | | |

| Compan | y environmental profile - Legal requirements | Requir | emen | t met |
|--------|---|--------|------|-------|
| Item | | Yes | No | n.a. |
| C1 | Product recycling | | | |
| C1.1* | The company participates in a system or has its own system for collection and recycling of end of life products in countries where the company puts them on the market and where required (2002/96/EC WEEE directive). | | | |
| C2 | Battery recycling | | | |
| C2.1* | The company participates in a system or has its own system for collection and recycling of batteries in countries where the company puts products on the market (2006/66/EC Battery and accumulators Directive) or pays eco tax / fee where required. | | | |
| C3 | Packaging recycling | | | |
| C3.1* | The company participates in a system or has its own system for collection and recycling of packaging material in countries where the company puts products on the market and where required (2004/12/EC Directive on packaging and packaging waste) | | | |

| Compa | any environmental profile - Market requirements | Requir | emen | t met |
|-------|---|-------------|------|-------|
| Item | | Yes | No | n.a. |
| C4 | Environmental policy and environmental management | | | |
| C4.1* | The company has a documented environmental policy approved by the management. | \boxtimes | | |
| C4.2* | The company has an environmental management system covering: Product development Manufacturing If so certified according to: ISO 14001 Other as specified in C6 | \boxtimes | | |
| C4.3 | The company regularly publishes an environmental report. If so, it meets the recommendations of The Global Reporting Initiative Other as specified in C6 | | | |
| C5 | Recycling | | | |
| C5.1* | Information about the product, battery & packaging take back system (C1, C2, C3) is available in printed or electronic format. | \boxtimes | | |
| C6 | Additional information | | | |
| | | | | |
| | | | | |

Product environmental attributes - THE ECO DECLARATION

| | The company declares (based on product specification or test results based obtained from sample testing), that the product conforms to the statements given in this declaration. | | | | |
|-------------------|--|--|--|--|--|
| Type of product * | Type of product * Multifunction | | | | |
| Commercial name * | MP 5002SP | | | | |
| Model number * | Aficio MP 5002SP | | | | |
| Issue date * | 23 January 2012 | | | | |

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| Model number * | Aficio MP 5002SP | | |
|----------------|------------------|------|-------------------|
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| Product | Product environmental attributes - Legal requirements | | | | | |
|---------|---|-----|----------|------|--|--|
| Item | - · | Yes | No | n.a. | | |
| P1 | Hazardous substances and preparations | | | | | |
| P1.1* | Products do not contain lead max 0.1%, cadmium max 0.01%, mercury max 0.1%, hexavalent chromium max 0.1%, polybrominated biphenyls (PBB) max 0.1% and polybrominated diphenyl ethers (PBDE) max 0,1% (2002/95/EC ROHS Directive) see note B1 | | Ш | | | |
| P1.2* | Products do not contain Asbestos (REACH, Annex XVII). Comment: Legal reference has no maximum concentration value. | | | | | |
| P1.3* | Products do not contain Ozone Depleting Substances: Chlorofluorocarbons (CFC), hydrobromofluorocarbons (HBFC), hydrochlorofluorocarbons (HCFC), Halons, carbontetrachloride, 1,1,1-trichloroethane, methyl bromide (<i>Regulation (EC) No. 2037/2000, 2038/2000, 2039/2000</i>). Comment: Legal reference has no maximum concentration values. | | | | | |
| P1.4* | Products do not contain polychlorinated biphenyl (PCB) max 0.005% by weight, polychlorinated terphenyl (PCT) max 0.005% by weight (REACH, Annex XVII). | | | | | |
| P1.5* | Products do not contain short chain chloroparaffins (SCCP) with 10-13 carbon atoms in the chain containing at least 48% per mass of chlorine in the SCCP max 0.1% (Norwegian regulation relating to restrictions on the use of certain dangerous chemicals 20.12.2002). | | | | | |
| P1.6* | Textile and leather parts with direct skin contact do not contain Tri-(2, 3,-dibromopropyl)-phosphate (TRIS), Tris-(aziridinyl)-phosphineoxide (TEPA), polybrominated biphenyl (PBB) (REACH, Annex XVII). Comment: Legal reference has no maximum concentration values. | | | | | |
| P1.7* | Textile and leather parts with direct skin contact do not contain Azo colorants that split aromatic amines max 0.003% by weight (REACH, Annex XVII and Note B1). | | | | | |
| P1.8* | Wooden parts do not contain arsenic and chromium as a wood preservation treatment as well as pentachlorophenol and derivatives (REACH, Annex XVII). Comment: Legal reference has no maximum concentration values. | | | | | |
| P1.9* | Parts with direct and prolonged skin contact do not release nickel in concentrations above 0.5 microgram/cm2/week (<i>REACH, Annex XVII</i>). Comment: Max limit in legal reference when tested according to EN1811:1998. | | | | | |
| P1.10* | REACH Article 33 information about substances in articles is available at (add URL or mail contact) (REACH Regulation 1907/2006, Annex VII) | | | | | |
| P2 | Batteries | | | | | |
| P2.1* | If the product contains a battery or an accumulator, it is labeled with the disposal symbol and if it contains more than 0.0005% of mercury (for button cells only) by weight, or more than 0.004% of lead, it shall be marked with the chemical symbol for the metal concerned, Hg or Pb. Information on proper disposal is provided in user manual (2006/66/EC Battery and accumulators Directive). | | | | | |
| P2.2* | Button cells used in the product do not contain more than 2% by weight of mercury. Other batteries or accumulators do not contain more than 0.0005% of mercury or 0.002% of cadmium (2006/66/EC Battery and accumulators Directive). | | | | | |
| P2.3* | Batteries and accumulators are easily removable by either users or service providers (as dependent on the design of the product). Exception: Batteries that are permanently installed for safety, performance, medical or data integrity reasons do not have to be "easily removable" (2006/66/EC Battery and accumulators Directive). | | | | | |
| P3 | Safety, EMC connection to the telephone network and labeling | | | | | |
| P3.1* | The product complies with legally required safety standards as specified (2006/95/EC Low Voltage Directive). | | | | | |
| P3.2* | The product complies with legally required standards for electromagnetic compatibility (2004/108/EEC New EMC Directive). | | | | | |
| P3.3* | If product is intended for connection to a public telecom network or contains a radio transmitter, it complies with legally required standards for radio and telecommunication devices (1999/5/EC (R&TTE Directive). | | | | | |
| P3.4* | The product is labeled to show conformance with applicable legal requirements (2006/66/EC Battery and accumulators Directive, 2006/95/EC Low Voltage Directive, 2004/108/EEC New EMC Directive, 1999/5/EC R&TTE Directive, 2002/96/EC WEEE directive) | | | | | |
| P4 | Consumable materials | | | | | |
| P4.1* | If a photo conductor (drum, belt etc.) is used in the product, it does not contain cadmium max 0.01% (2002/95/EC ROHS Directive). | | | | | |
| P4.2* | If ink/toner is used in the product, it does not contain cadmium max 0.1% by weight (REACH, Annex XVII). | | | | | |
| P4.3* | If the ink/toner formulation/preparation is classified as hazardous according to applicable regulations, the product/packaging is adequately labeled and a Safety Data Sheet (SDS/MSDS) in accordance with these requirements (EC No. 1272/2008 regulation on classification, labeling and packaging CLP, REACH article 31, annex II). | | | | | |
| P5 | Product packaging | | | | | |
| P5.1* | Packaging and packaging components do not contain lead, mercury, cadmium and hexavalent chromium max 0.01% by weight of this together (2004/12/EC Directive on packaging and packaging waste). | | | | | |
| P5.2* | Plastic packaging material is marked according to ISO 11469 referring ISO 1043 (97/129/EC Commission Decision on Identification System for Packaging Materials). | | <u>Ц</u> | | | |
| P5.3* | The product packaging material is free from ozone depleting substances as specified in the Montreal Protocol (2037/2000/EC Regulation on Substances that Deplete the Ozone Layer). Comment: Legal reference has no maximum concentration values. | | | | | |

Note B1: Restriction applies to the homogeneous material, unless other specified and expressed in weight %

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| Produ | uct environmental attributes - Market requirements - Environmental conscious design | Require | ement | met |
|--------|--|-------------|----------|---------------|
| Item | *=mandatory to fill in. Additional information regarding each item may be found under P14. | Yes | No | n.a. |
| P6 | Treatment information | | | |
| P6.1* | Information for recyclers/treatment facilities is available (2002/96/EC WEEE directive). | | | |
| P7 | Design Disassembly, recycling | | | |
| P7.1* | Parts that have to be treated separately are easily separable | | | |
| P7.2* | Plastic materials in covers/housing have no surface coating. | | - | ₩ |
| P7.3* | Plastic parts >100g consist of one material or of easily separable materials. | | ∺ | \dashv |
| P7.4* | Plastic parts >25g have material codes according to ISO 11469 referring ISO 1043. | | ╫ | ∺ |
| P7.5 | Plastic parts are free from metal inlays or have inlays that can be removed with commonly available tools. | | ╫ | ₩ |
| P7.6* | Labels are easily separable. (This requirement does not apply to safety/regulatory labels). | | | ╫ |
| F7.0 | Product lifetime | | <u> </u> | |
| P7.7* | Upgrading can be done e.g. with processor, memory, cards or drives | | | $\overline{}$ |
| P7.8* | Upgrading can be done using commonly available tools | | 屵 | ₩ |
| P7.9. | | | -#- | ╬ |
| | Spare parts are available after end of production for: 7 years | | Щ. | Щ. |
| P7.10 | Service is available after end of production for: 7 years | | | Щ |
| P7.11* | Material and substance requirements Product cover/housing material type: | | | |
| P7.11 | Material type: PC + ABS Material type: PC + PS Material type: | | | |
| P7.12 | Electrical cable insulation material of power cables are PVC free. | | | $\overline{}$ |
| P7.13 | Electrical cable insulation materials of signal cables are PVC free. | | - | Ħ |
| P7.14 | All cover/housing plastic parts >25g are free from chlorine and bromine. | | - | ∺ |
| P7.15 | All printed circuit boards (without components) >25g are halogen free, as defined in IEC61249-2-21 (see | | ╫ | ∺ |
| | note B2) | | | |
| P7.16 | Flame retarded plastic parts >25g in covers / housings are marked according ISO 1043-4: Marking: FR (40) | | | |
| P7.17 | Alt. 1 | | | |
| | Chemical specifications of flame retardants in printed circuit boards >25g (without components): | | Ш | Ш |
| | TBBPA (additive), TBBPA (reactive), Other; chemical name: , CAS #: | | | |
| | Alt. 2 | | | |
| | Chemical specifications of flame retardants in printed circuit boards (without components) >25g according | \boxtimes | | |
| | ISO 1043-4: FR (17) | | | |
| P7.18 | Alt. 1 | | | |
| | Flame retarded plastic parts >25g contain the following flame retardant substances/preparations in concentrations above 0.1%: | | Ш | Ш |
| | Comment: No legal limits exist, this is a market requirement. | | | |
| | | | | |
| | 1. Chemical name: , CAS #: | | | |
| | 2. Chemical name: , CAS #: 3. Chemical name: , CAS #: | | | |
| | 5. Chemical name. , CAS #. | | | |
| | Alt. 2 | | | |
| | Chemical specifications of flame retardants in plastic parts >25g according ISO 1043-4: | | | |
| D7 10 | FR (40) Plastic parts 25g are from flower retardent substances (preparations above 0.40/, elegatified as D45 | | _ | _ |
| P7.19 | Plastic parts>25g are free from flame retardant substances/preparations above 0.1% classified as R45, R40, R46, R48, R50, R51, R53, R60, R61 and any combination of these (see note B3)(EC No. 1272/2008 | \boxtimes | Ш | |
| | regulation on classification, labeling and packaging CLP) | | | |
| P7.20 | Of total plastic parts' weight >25g, recycled material content is 0% [pls see P14 for additional information] | | | |
| P7.21 | Of total plastic parts' weight >25g, biobased material content is 0%. | | | |
| P7.22 | Light sources are free from mercury | | | |
| P8 | If mercury is used specify: Number of lamps: and max. mercury content per lamp: mg Batteries mg | | | |
| P8.1* | Battery chemical composition (2006/66/EC Battery and accumulators Directive): Lithium-ion | | | |
| P8.2 | Batteries meet the requirements of the following voluntary program/s: | | | |
| 1 | | | | \sim |

Note B2: IEC61249-2-21 has maximum limits for chlorine and bromine but does not address fluorine, iodine and astatine which are included in the group of halogens.

Note B3: 'Starting from January 2009, Risk phrases can be replaced by Hazard phrases according to the Globally Harmonized System (GHS), mandatory by December 2010.

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| Produc | t environmenta | l attribut | es - Market requi | irements (c | ontinu | ed) | | | Re | equiren | nent | met |
|---|---|-------------|-------------------------|------------------------|----------|------------------------------|------------|------------|----------------------------------|-------------|-------|-----|
| Item | tem Yes No n. | | | | | n.a. | | | | | | |
| P9 | Energy consum | _ | | | | | | | | | | |
| 9.1 | For the product t | he followir | ig power levels or er | nergy consum | ptions h | nave been | measured: | | | | | |
| Energy mode * | | | Power level at 100 V AC | Power level 115 V A | | Power lev | | | e / Standard nd test metho | | rgy | |
| Maximu | m Energy Consu | mption | VV | W | | <1550 | W | | | | | |
| Operatir | ng Mode | | VV | W | | 864 W | | | | | | |
| Ready N | | | VV | W | | 172 W | | | | | | |
| | wer Mode | | VV | W | | 112 W | | | | | | |
| Off/Slee | p Mode | | VV | W | | 2.9 W | | | | | | Ц |
| EDO N | | | VV | W | | | N | | | | | |
| plugged | load I power supply / ch in the wall outlet b ected from the prod | ut | W | W | | W | W | | | | | |
| Typical E | Energy Consumption | on | VV | | | VV | | | | | | |
| TEC * Typical E | Energy Consumption | on | kWh/week | kWh | /week | 3.465 kW | /h/week | | | | | |
| ETEC * Annual E | Energy Consumption | on | kWh/year | kWh | /year | 166.32 k ¹ | Wh/year | | | | | |
| Display r | esolution * : dpi | | | | | | | | | | | |
| Print Spe | eed * : 50 pages | per minute | e | | | | | | | | | |
| Default ti | me to enter energ | y save mo | de: 1 minutes | | | | | | | | | Ħ |
| P9.2* | | - | gy save function is p | rovided with t | the prod | luct. | | | | \boxtimes | | Ħ |
| P9.3* | | | rgy requirements of | | | | n/s: | | | | | |
| | | | 1.1 Tier: 2 Produ | | | | | | | | | |
| P10 | Emissions | | | | | | | | | | | |
| | | | d according to ISO 9 | 9296 | | | | | | | | 1 |
| P10.1 | Mode | Mode de | scription | | A-we | clared eighted d power | soun | | A-weighted level $L_{p{\rm Am}}$ | (dB) | | |
| | | | | l. | | L_{WAd} (B) | Operator p | osition | Bystander | position | s | |
| | | | | | | -WAd (-) | | esktop | only if p | | s not | |
| | Idle | * Stand- | by | | * 3.6 | | | | 19.9 | | | |
| | Operation | * Operat | ing Mode | | * 6.9 | | | | 53.4 | | | |
| | Other mode | | | | | | | | | | | |
| | Measured accord | ding to: 🔀 | ISO7779 ECMA | _74 | | | | | | | | |
| | | Ī | Other (only | if not covered | | | | urement di | stance | m) | | |
| P10.2 The product meets the acoustic noise requirements of the following voluntary program/s: Blue Angel Nordic Swan | | | | | | | | | | | | |
| Chemical emissions from printing products | | | | | | | | | | | | |
| P10.3* | | | | | | | | | | | | |
| P10.4 Typical emission rate (print phase) is (mg/h): Dust < limit of detection Ozone < limit of detection Styrene < limit of detection Benzene < limit of detection TVOC 2.9 | | | | | | | | | | | | |
| P10.5 | P10.5 Chemical emission requirements of the following voluntary program/s are met for : | | | | | | | | | | | |
| | | | e 🔀 Benzene 🔀 1 | | | | | | ue Angel ordic Swan | | | |
| | Electromagneti | | | | | ., . | | | | | | |
| P10.6 | P10.6 Computer display meets the requirement for low frequency electromagnetic fields of the following voluntary program/s: | | | | | | | | | | | |

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| Product environmental attributes - Market requirements (continued) | | Requirement met | | |
|--|--|-----------------|----|-------------|
| Item | · · · · · · · · · · · · · · · · · · · | Yes | No | n.a. |
| P11 | Consumable materials for printing products | | | |
| P11.1* | A Safety Data Sheet (SDS) is available for the ink/toner preparation, even if not legally required (see P4.3). | \boxtimes | | |
| P11.2* | Paper containing post-consumer recycled fibers can be used, provided that it meets the requirements of EN12281. | \boxtimes | | |
| P11.3* | 2-sided (duplex) printing/copying is an integrated product function. | \boxtimes | | |
| P12 | Ergonomics for computing products | | | |
| P12.1* | The display meets the ergonomic requirements of ISO 9241-307 for visual display technologies. | | | \boxtimes |
| P12.2* | The physical input device meets the requirements of ISO 9995 and ISO 9241-410. | | | \boxtimes |
| P13 | Packaging and documentation | | | |
| P13.1* | Product packaging material type(s): Corrugated Paper Product packaging material type(s): Plastic Product packaging material type(s): Weight (kg): 1.129 Product packaging material type(s): Weight (kg): | | | |
| P13.2* | Product plastic packaging is free from PVC | \boxtimes | | |
| P13.3* | Specify media for user and product documentation (tick box): Electronic Paper Other | | | |
| P13.4* | For paper user and product documentation, please specify contained percentage of post-consumer recycled fiber. | | | |
| P14 | Additional information | | | |
| | This product is designed to utilise recycled plastic materials wherever available | | | |
| | | | | |