



## Company environmental profile - THE ECO DECLARATION

Brand	RICOH	Logo
Company name *	RICOH Company Ltd.	_
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Internet site *	www.ricoh.com	
Issue date *	06 October 2011	
Intended market *	☐ Global ☐ Europe ☐ Asia, Pacific & Japan ☐ Americas	Other
Additional information		_

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Quality of	control	Requireme	nt met
Item		Yes	No
QC1 *	The company enforces an internal quality control system to ensure the correctness of this eco declaration	$\boxtimes$	
QC2 *	The company is a member of an eco declaration system that enforces regular independent quality control.	$\boxtimes$	

Compan	y environmental profile - Legal requirements	Require	ement	met
Item		Yes	No	n.a.
C1	Product recycling			
C1.1*	The company participates in a system or has its own system for collection and recycling of end of life products in countries where the company puts them on the market and where required (2002/96/EC WEEE directive).			
C2	Battery recycling			
C2.1*	The company participates in a system or has its own system for collection and recycling of batteries in countries where the company puts products on the market (2006/66/EC Battery and accumulators Directive) or pays eco tax / fee where required.			
C3	Packaging recycling			
C3.1*	The company participates in a system or has its own system for collection and recycling of packaging material in countries where the company puts products on the market and where required (2004/12/EC Directive on packaging and packaging waste)			

Compa	ny environmental profile - Market requirements	Requir	emen	me
Item		Yes	No	n.a
C4	Environmental policy and environmental management			
C4.1*	The company has a documented environmental policy approved by the management.	$\boxtimes$		
C4.2*	The company has an environmental management system covering: Product development Manufacturing If so certified according to: ⊠ISO 14001 ☐ Other as specified in C6	$\boxtimes$		
C4.3	The company regularly publishes an environmental report.  If so, it meets the recommendations of The Global Reporting Initiative Other as specified in C6			
C5	Recycling			
C5.1*	Information about the product, battery & packaging take back system (C1, C2, C3) is available in printed or electronic format.			
C6	Additional information			

## Product environmental attributes - THE ECO DECLARATION

The company declares (based on product specification or test results based obtained from sample testing), that the product conforms to the statements given in this declaration.				
Type of product *	Printer			
Commercial name *	SP C240SF			
Model number *	Aficio SP C240SF			
Issue date *	06 October 2011			

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Model number *	Aficio SP C240SF		
Issue date *	06 October 2011	Logo	nashua <u>tec</u>

Product	Product environmental attributes - Legal requirements				
Item		Yes	No	n.a.	
P1	Hazardous substances and preparations	<u> </u>	_		
P1.1*	Products do not contain lead max 0.1%, cadmium max 0.01%, mercury max 0.1%, hexavalent chromium max 0.1%, polybrominated biphenyls (PBB) max 0.1% and polybrominated diphenyl ethers (PBDE) max 0,1% (2002/95/EC ROHS Directive) see note B1		Ш		
P1.2*	Products do not contain Asbestos (REACH, Annex XVII). Comment: Legal reference has no maximum concentration value.	$\boxtimes$			
P1.3*	Products do not contain Ozone Depleting Substances: Chlorofluorocarbons (CFC),	$\boxtimes$			
	hydrobromofluorocarbons (HBFC), hydrochlorofluorcarbons (HCFC), Halons, carbontetrachloride, 1,1,1-trichloroethane, methyl bromide ( <i>Regulation (EC) No. 2037/2000, 2038/2000, 2039/2000</i> ). Comment: Legal reference has no maximum concentration values.				
P1.4*	Products do not contain polychlorinated biphenyl (PCB) max 0.005% by weight, polychlorinated terphenyl (PCT) max 0.005% by weight (REACH, Annex XVII).				
P1.5*	Products do not contain short chain chloroparaffins (SCCP) with 10-13 carbon atoms in the chain containing at least 48% per mass of chlorine in the SCCP max 0.1% (Norwegian regulation relating to restrictions on				
P1.6*	the use of certain dangerous chemicals 20.12.2002).  Textile and leather parts with direct skin contact do not contain Tri-(2, 3,-dibromopropyl)-phosphate (TRIS),		$\overline{}$		
	Tris-(aziridinyl)-phosphineoxide (TEPA), polybrominated biphenyl (PBB) (REACH, Annex XVII). Comment: Legal reference has no maximum concentration values.				
P1.7*	Textile and leather parts with direct skin contact do not contain Azo colorants that split aromatic amines max 0.003% by weight (REACH, Annex XVII and Note B1).				
P1.8*	Wooden parts do not contain arsenic and chromium as a wood preservation treatment as well as pentachlorophenol and derivatives ( <i>REACH, Annex XVII</i> ). Comment: Legal reference has no maximum concentration values.				
P1.9*	Parts with direct and prolonged skin contact do not release nickel in concentrations above 0.5 microgram/cm2/week ( <i>REACH</i> , <i>Annex XVII</i> ). Comment: Max limit in legal reference when tested according to EN1811:1998.				
P1.10*	REACH Article 33 information about substances in articles is available at (add URL or mail contact) (REACH Regulation 1907/2006, Annex VII)	$\boxtimes$			
P2	Batteries				
P2.1*	If the product contains a battery or an accumulator, it is labeled with the disposal symbol and if it contains more than 0.0005% of mercury (for button cells only) by weight, or more than 0.004% of lead, it shall be				
	marked with the chemical symbol for the metal concerned, Hg or Pb. Information on proper disposal is provided in user manual (2006/66/EC Battery and accumulators Directive).				
P2.2*	Button cells used in the product do not contain more than 2% by weight of mercury. Other batteries or accumulators do not contain more than 0.0005% of mercury or 0.002% of cadmium (2006/66/EC Battery and accumulators Directive).				
P2.3*	Batteries and accumulators are easily removable by either users or service providers (as dependent on the design of the product). Exception: Batteries that are permanently installed for safety, performance, medical or data integrity reasons do not have to be "easily removable" (2006/66/EC Battery and accumulators				
	Directive).				
P3	Safety, EMC connection to the telephone network and labeling				
P3.1*	The product complies with legally required safety standards as specified (2006/95/EC Low Voltage Directive).				
P3.2*	The product complies with legally required standards for electromagnetic compatibility (2004/108/EEC New EMC Directive).	$\boxtimes$			
P3.3*	If product is intended for connection to a public telecom network or contains a radio transmitter, it complies with legally required standards for radio and telecommunication devices (1999/5/EC (R&TTE Directive).	$\boxtimes$			
P3.4*	The product is labeled to show conformance with applicable legal requirements (2006/66/EC Battery and accumulators Directive, 2006/95/EC Low Voltage Directive, 2004/108/EEC New EMC Directive, 1999/5/EC R&TTE Directive, 2002/96/EC WEEE directive)	$\boxtimes$			
P4	Consumable materials				
P4.1*	If a photo conductor (drum, belt etc.) is used in the product, it does not contain cadmium max 0.01% (2002/95/EC ROHS Directive).				
P4.2*	If ink/toner is used in the product, it does not contain cadmium max 0.1% by weight (REACH, Annex XVII).	$\boxtimes$			
P4.3*	If the ink/toner formulation/preparation is classified as hazardous according to applicable regulations, the	$\boxtimes$			
	product/packaging is adequately labeled and a Safety Data Sheet (SDS/MSDS) in accordance with these requirements (EC No. 1272/2008 regulation on classification, labeling and packaging CLP, REACH article 31, annex II).				
P5	Product packaging				
P5.1*	Packaging and packaging components do not contain lead, mercury, cadmium and hexavalent chromium max 0.01% by weight of this together (2004/12/EC Directive on packaging and packaging waste).				
P5.2*	Plastic packaging material is marked according to ISO 11469 referring ISO 1043 (97/129/EC Commission Decision on Identification System for Packaging Materials).				
P5.3*	The product packaging material is free from ozone depleting substances as specified in the Montreal Protocol (2037/2000/EC Regulation on Substances that Deplete the Ozone Layer). Comment: Legal reference has no maximum concentration values.				

Note B1: Restriction applies to the homogeneous material, unless other specified and expressed in weight %

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Produc	ct environmental attributes - Market requirements - Environmental conscious design	Require	ement	met
Item	*=mandatory to fill in. Additional information regarding each item may be found under P14.	Yes	No	n.a.
P6	Treatment information			_
P6.1*	Information for recyclers/treatment facilities is available (2002/96/EC WEEE directive).			<u> Ц</u>
P7	Design Disassembly, recycling			-
P7.1*	Parts that have to be treated separately are easily separable			$\Box$
P7.2*	Plastic materials in covers/housing have no surface coating.			Ħ
P7.3*	Plastic parts >100g consist of one material or of easily separable materials.		Ħ	Ħ
P7.4*	Plastic parts >25g have material codes according to ISO 11469 referring ISO 1043.		$\overline{}$	Ħ
P7.5	Plastic parts are free from metal inlays or have inlays that can be removed with commonly available tools.		Ħ	Ħ
P7.6*	Labels are easily separable. (This requirement does not apply to safety/regulatory labels).		市	一
	Product lifetime			
P7.7*	Upgrading can be done e.g. with processor, memory, cards or drives	$\boxtimes$		
P7.8*	Upgrading can be done using commonly available tools	$\boxtimes$		
P7.9.	Spare parts are available after end of production for: 7 years		币	Ħ
P7.10	Service is available after end of production for: 7 years		Ħ	Ħ
	Material and substance requirements			
P7.11*	Product cover/housing material type:			
	Material type: PC + ABS Material type: PC + PS Material type:			
P7.12	Electrical cable insulation material of power cables are PVC free.	$\boxtimes$		
P7.13	Electrical cable insulation materials of signal cables are PVC free.	$\boxtimes$		
P7.14	All cover/housing plastic parts >25g are free from chlorine and bromine.	$\boxtimes$		
P7.15	All printed circuit boards (without components) >25g are halogen free, as defined in IEC61249-2-21 (see note B2)			
P7.16	Flame retarded plastic parts >25g in covers / housings are marked according ISO 1043-4: Marking: FR (40)			
P7.17	Alt. 1 Chemical specifications of flame retardants in printed circuit boards >25g (without components): TBBPA (additive) , TBBPA (reactive) , Other; chemical name: , CAS #:			
	Alt. 2 Chemical specifications of flame retardants in printed circuit boards (without components) >25g according ISO 1043-4: FR (17)			
P7.18	Alt. 1 Flame retarded plastic parts >25g contain the following flame retardant substances/preparations in concentrations above 0.1%: Comment: No legal limits exist, this is a market requirement.			
	1. Chemical name: , CAS #: 2. Chemical name: , CAS #: 3. Chemical name: , CAS #: Alt. 2	$\bowtie$		
	Chemical specifications of flame retardants in plastic parts >25g according ISO 1043-4: FR (40)			
P7.19	Plastic parts>25g are free from flame retardant substances/preparations above 0.1% classified as R45, R40, R46, R48, R50, R51, R53, R60, R61 and any combination of these (see note B3)(EC No. 1272/2008 regulation on classification, labeling and packaging CLP)			
P7.20	Of total plastic parts' weight >25g, recycled material content is 0% [pls see P14 for additional information]			
P7.21	Of total plastic parts' weight >25g, biobased material content is 0%.  Light sources are free from mercury	<u> </u>		_
P7.22	If mercury is used specify: Number of lamps:  and max. mercury content per lamp:  mg			Ш
P8	Batteries			
P8.1*	Battery chemical composition (2006/66/EC Battery and accumulators Directive): Lithium-ion			
P8.2	Batteries meet the requirements of the following voluntary program/s: <i>European eco-label (EU Flower)</i> criteria (2001/687/EC & 2001/686/EC)			

Note B2: IEC61249-2-21 has maximum limits for chlorine and bromine but does not address fluorine, iodine and astatine which are included in the group of halogens.

Note B3: 'Starting from January 2009, Risk phrases can be replaced by Hazard phrases according to the Globally Harmonized System (GHS), mandatory by December 2010.

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Item			juirements (c		,				Yes	No r	n a
P9	Energy consum	ption							168	I UVI	n.a.
9.1		he following power levels or	energy consum	ptions ha	ave been me	easured:					
Energy r	mode *	Power level at	Power level	at	Power level	Lat	Reference	e / Standard	for ene	rav	
Lileigy	noue	100 V AC	115 V A		230 V A	C	modes an	d test meth	od *	97	
Maximu	imum Energy Consumption W 1300 W		[								
Operation	ng Mode	W	VV		367.7 W						
Ready N	Mode	VV	W		<b>82.5</b> W						
Off/Slee	p Mode	VV	W		<b>7.8</b> W						
		VV	W		W						
		VV	W		W						
plugged disconne	-load I power supply / ch in the wall outlet b ected from the prod	ut duct.)	W		W						
PTEC * Typical E	Energy Consumption	W on	W		W						$\boxtimes$
TEC *		kWh/wee	k kWh	week	2.756 kWh/v	week					
Typical E	Energy Consumption										ш
ETEC * Annual E	Energy Consumption	kWh/year	r kWh	year	<b>132.288</b> kW	/h/year					
Display r	resolution * : dpi			l l		l.					$\boxtimes$
	eed *: 16 pages	•									
		y save mode: 10.1 minutes									
P9.2*		t the energy save function is	•								
P9.3*		ets the energy requirements ® version 1.1 Tier: 2 Pro			y program/s:	:					
P10	Emissions										
		<ul> <li>Declared according to ISC</li> </ul>	9296								
P10.1	Mode	Mode description			lared ighted			A-weighted			
								1 I T			
l					power	sound	pressure	level $L_{p \text{Am}}$			
				sound	power	Operator pos	sition	Bystander	position		
				sound	power	Operator pos Des	sition X	Bystander (only if p	position	s not	
	Idle	* Stand-by		sound	power	Operator pos	sition X	Bystander (only if p	position product i	s not	
		•		sound level L	power	Operator pos Des	sition ktop side	Bystander (only if p opera	position product i	s not	
	Operation	* Stand-by * Operating Mode		sound level ${\cal L}$	power	Operator pos Des	sition ktop side	Bystander (only if popera	position product i	s not	
		•		sound level L	power	Operator pos Des	sition ktop side	Bystander (only if p opera	position product i	s not	
	Operation Other mode	* Operating Mode	MA-74	sound level L	power	Operator pos Des	sition ktop side	Bystander (only if p opera	position product i	s not	
	Operation Other mode Measured accord	* Operating Mode  ding to: SISO7779 ECN Other (on	ly if not covered	sound level L  * 4.3  * 6.5	power WAd (B) C	Dperator pos Des or Desk	sition ktop side	Bystander (only if popera 31.3	position product i	s not	
P10.2	Operation Other mode Measured accord	* Operating Mode	ly if not covered	sound level L  * 4.3  * 6.5	power WAd (B) C	Dperator pos Des or Desk	sition ktop side side side side side side side side	Bystander (only if popera 31.3	position product i tor atter	s not	
P10.2	Operation Other mode Measured accord	* Operating Mode  ding to: SISO7779 ECN Other (on	ly if not covered	sound level L  * 4.3  * 6.5	power WAd (B) C	Dperator pos Des or Desk	sition ktop side side side side side side side side	Bystander (only if popera 31.3	position product i tor atter	s not	
	Operation Other mode Measured accord The product mee	* Operating Mode  ding to: SISO7779 ECN Other (on ets the acoustic noise require	ly if not covered ements of the fo	* 4.3  * 6.5  I by ECM	power WAd (B) C	Dperator pos Des or Desk	sition ktop side side side side side side side side	Bystander (only if popera 31.3	position product in the product in t	s not	
P10.3*	Operation Other mode Measured accord The product mee	* Operating Mode  ding to: SISO7779 ECN Other (on ets the acoustic noise required according to ECMA-328 (ISC	ts // IEC 28360) sta	* 4.3  * 6.5  I by ECM	MA-74 with L	Dperator pos Des or Desk	sition ktop side side side side side side side side	Bystander (only if popera 31.3	position product i tor atter	s not	
	Operation Other mode Measured accord The product mee  Chemical emiss Test performed a Typical emission	* Operating Mode  ding to: SISO7779 ECN Other (on ets the acoustic noise require sions from printing produc according to ECMA-328 (ISC rate (print phase) is (mg/h):	ts  O/IEC 28360) sta	* 4.3  * 6.5  I by ECM Illowing v	MA-74 with L	Des or Desk  or Desk	ktop side side side side side side side side	Bystander (only if popera 31.3 55.6 stance ue Angel ordic Swan	m)	s not ided)	
P10.3*	Operation Other mode Measured accord The product mee  Chemical emiss Test performed a Typical emission Dust (monochror	* Operating Mode  ding to: SISO7779 ECN Other (on ets the acoustic noise required according to ECMA-328 (ISC	ts  O/IEC 28360) states  our: 0.85) Ozone	* 4.3  * 6.5  I by ECM llowing v	MA-74 with L voluntary pro	Dperator poson Desk or	ktop side side side side side side side side	Bystander (only if popera 31.3  55.6  Stance  ue Angel ordic Swan	m)  f detect  colour	s not ided)	
P10.3* P10.4	Operation Other mode Measured accord The product mee  Chemical emiss Test performed a Typical emission Dust (monochror Styrene (monoch	* Operating Mode  ding to: SISO7779 SECN SISO7779 SECN Other (on ets the acoustic noise require according to ECMA-328 (ISC rate (print phase) is (mg/h): me: < limit of detection colo according: 0.13 colour: 0.45) B	ts  O/IEC 28360) state our: 0.85) Ozone enzene (monoc	* 4.3  * 6.5  I by ECM Illowing v	MA-74 with Language of the colour col	Dperator post or Desk	ktop side side side side side side side side	Bystander (only if popera 31.3  55.6  Stance  ue Angel ordic Swan	m)  f detect	s not ided)	
P10.3*	Operation Other mode Measured accord The product mee  Chemical emiss Test performed a Typical emission Dust (monochror Styrene (monoch	* Operating Mode  ding to: SISO7779 ECN Other (on ets the acoustic noise require according to ECMA-328 (ISC rate (print phase) is (mg/h): me: < limit of detection colo	ts  O/IEC 28360) state our: 0.85) Ozone enzene (monocuring voluntary p	* 4.3  * 6.5  I by ECM Illowing v	MA-74 with Language of the colour col	Dperator post or Desk	rement dis	Bystander (only if popera 31.3  55.6  Stance  ue Angel ordic Swan	m)  f detect  colour	s not ided)	
P10.3* P10.4	Operation Other mode Measured accord The product mee  Chemical emiss Test performed a Typical emission Dust (monochror Styrene (monoch Chemical emission Dust  Ozone  Electromagnetic	* Operating Mode  ding to: SISO7779 SECN Other (on ets the acoustic noise require according to ECMA-328 (ISC rate (print phase) is (mg/h): me: < limit of detection colo according to ECMA-328 (ISC rate (print phase) is (mg/h): me: < limit of detection colo according to ECMA-328 (ISC rate (print phase) is (mg/h): me: < limit of detection colo according to ECMA-328 (ISC rate (print phase) is (mg/h): me: < limit of detection colo according to ECMA-328 (ISC rate (print phase) is (mg/h): me: < limit of detection colo according to ECMA-328 (ISC rate (print phase) is (mg/h): me: < limit of detection colo according to ECMA-328 (ISC rate (print phase) is (mg/h): me: < limit of detection colo according to ECMA-328 (ISC rate (print phase) is (mg/h): me: < limit of detection colo according to ECMA-328 (ISC rate (print phase) is (mg/h): me: < limit of detection colo according to ECMA-328 (ISC rate (print phase) is (mg/h): me: < limit of detection colo according to ECMA-328 (ISC rate (print phase) is (mg/h): me: < limit of detection colo according to ECMA-328 (ISC rate (print phase) is (mg/h): me: < limit of detection colo according to ECMA-328 (ISC rate (print phase) is (mg/h): me: < limit of detection colo according to ECMA-328 (ISC rate (print phase) is (mg/h): me: < limit of detection colo according to ECMA-328 (ISC rate (print phase) is (mg/h): me: < li>	ts  O/IEC 28360) state of the formula of the formul	* 4.3  * 6.5  I by ECM llowing v	MA-74 with L voluntary pro	Dperator por Des Or Desk Or Desk	rement dis	Bystander (only if popera 31.3 55.6 stance ue Angel ordic Swan ur: < limit o ochrome: 3.3	m)  f detect  colour	s not ided)	

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Product environmental attributes - Market requirements (continued)				met
Item		Yes	No	n.a.
P11	Consumable materials for printing products			
P11.1*	A Safety Data Sheet (SDS) is available for the ink/toner preparation, even if not legally required (see P4.3).			
P11.2*	Paper containing post-consumer recycled fibers can be used, provided that it meets the requirements of EN12281.			
P11.3*	2-sided (duplex) printing/copying is an integrated product function.			
P12	Ergonomics for computing products			
P12.1*	The display meets the ergonomic requirements of ISO 9241-307 for visual display technologies.			$\boxtimes$
P12.2*	The physical input device meets the requirements of ISO 9995 and ISO 9241-410.			$\boxtimes$
P13	Packaging and documentation			
P13.1*	Product packaging material type(s): Corrugated Paper Product packaging material type(s): Plastic Product packaging material type(s): Weight (kg): 4.067 weight (kg): 0.605 weight (kg):			
P13.2*	Product plastic packaging is free from PVC	$\boxtimes$		
P13.3*	Specify media for user and product documentation (tick box):  Electronic Paper Other			
P13.4*	For paper user and product documentation, please specify contained percentage of post-consumer recycled fiber.			
P14	Additional information			
	This product is designed to utilise recycled plastic materials wherever available			