



## Company environmental profile - THE ECO DECLARATION

Brand	RICOH	Logo
Company name *	RICOH Company Ltd.	
Contact information		nashuatec
Internet site *	www.ricoh.com	
Issue date *	15 December 2009	
Intended market *	🗌 Global 🔀 Europe 🗌 Asia, Pacific & Japan 🗌 Americas	Other
Additional information		

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Quality	control	Requireme	ent met
Item		Yes	No
QC1 *	The company enforces an internal quality control system to ensure the correctness of this eco declaration	$\boxtimes$	
QC2 *	QC2 * The company is a member of an eco declaration system that enforces regular independent quality control.		

Compan	ny environmental profile - Legal requirements	Require	ement	met
Item		Yes	No	n.a.
C1	Product recycling			
C1.1*	The company participates in a system or has its own system for collection and recycling of end of life products in countries where the company puts them on the market and where required (2002/96/EC WEEE directive).			
C2	Battery recycling			
C2.1*	The company participates in a system or has its own system for collection and recycling of batteries in countries where the company puts products on the market (2006/66/EC Battery and accumulators Directive) or pays eco tax / fee where required.			
C3	Packaging recycling			
C3.1*	The company participates in a system or has its own system for collection and recycling of packaging material in countries where the company puts products on the market and where required (2004/12/EC Directive on packaging and packaging waste)			

Compa	ny environmental profile - Market requirements	Requir	ement	t met
Item		Yes	No	n.a.
C4	Environmental policy and environmental management			
C4.1*	The company has a documented environmental policy approved by the management.	$\boxtimes$		
C4.2*	The company has an environmental management system covering: Product development Manufacturing If so certified according to: ISO 14001 Other as specified in C6	$\boxtimes$		
C4.3	The company regularly publishes an environmental report. If so, it meets the recommendations of 🛛 The Global Reporting Initiative 🗌 Other as specified in C6	$\boxtimes$		
C5	Recycling			
C5.1*	Information about the product, battery & packaging take back system (C1, C2, C3) is available in printed or electronic format.	$\boxtimes$		
C6	Additional information			

## Product environmental attributes – THE ECO DECLARATION

	ased on product specification or test results based obtained from sample testing), that the product ts given in this declaration.
Type of product *	Printer - Multifunction
Commercial name *	SP3400SF
Model number *	Aficio SP3400SF
Issue date *	15 December 2009

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Model number *	Aficio SP3400SF		
Issue date *	15 December 2009	Logo	nashuatec

Product	environmental attributes - Legal requirements	Requir	emen	t met
Item		Yes	No	n.a.
P1 P1.1*	Hazardous substances and preparations			
	Products do not contain lead max 0.1%, cadmium max 0.01%, mercury max 0.1%, hexavalent chromium max 0.1%, polybrominated biphenyls (PBB) max 0.1% and polybrominated diphenyl ethers (PBDE) max 0,1% (2002/95/EC ROHS Directive) see note B1			
P1.2*	Products do not contain Asbestos (REACH, Annex XVII). Comment: Legal reference has no maximum concentration value.	$\boxtimes$		
P1.3*	Products do not contain Ozone Depleting Substances: Chlorofluorocarbons (CFC), hydrobromofluorocarbons (HBFC), hydrochlorofluorcarbons (HCFC), Halons, carbontetrachloride, 1,1,1-trichloroethane, methyl bromide ( <i>Regulation (EC) No. 2037/2000, 2038/2000, 2039/2000)</i> . Comment: Legal reference has no maximum concentration values.			
P1.4*	Products do not contain polychlorinated biphenyl (PCB) max 0.005% by weight, polychlorinated terphenyl (PCT) max 0.005% by weight ( <i>REACH, Annex XVII</i> ).	$\boxtimes$		
P1.5*	Products do not contain short chain chloroparaffins (SCCP) with 10-13 carbon atoms in the chain containing at least 48% per mass of chlorine in the SCCP max 0.1% ( <i>Norwegian regulation relating to restrictions on the use of certain dangerous chemicals 20.12.2002</i> ).			
P1.6*	Textile and leather parts with direct skin contact do not contain Tri-(2, 3,-dibromopropyl)-phosphate (TRIS), Tris-(aziridinyl)-phosphineoxide (TEPA), polybrominated biphenyl (PBB) ( <i>REACH, Annex XVII</i> ). Comment: Legal reference has no maximum concentration values.			
P1.7*	Textile and leather parts with direct skin contact do not contain Azo colorants that split aromatic amines max 0.003% by weight ( <i>REACH, Annex XVII and Note B1</i> ).			$\boxtimes$
P1.8*	Wooden parts do not contain arsenic and chromium as a wood preservation treatment as well as pentachlorophenol and derivatives ( <i>REACH, Annex XVII</i> ). Comment: Legal reference has no maximum concentration values.			$\boxtimes$
P1.9*	Parts with direct and prolonged skin contact do not release nickel in concentrations above 0.5 microgram/cm2/week ( <i>REACH, Annex XVII</i> ). Comment: Max limit in legal reference when tested according to EN1811:1998.			
P1.10*	REACH Article 33 information about substances in articles is available at (add URL or mail contact) (REACH Regulation 1907/2006, Annex VII)	$\boxtimes$		
P2	Batteries			
P2.1*	If the product contains a battery or an accumulator, it is labeled with the disposal symbol and if it contains more than 0.0005% of mercury (for button cells only) by weight, or more than 0.004% of lead, it shall be marked with the chemical symbol for the metal concerned, Hg or Pb. Information on proper disposal is provided in user manual (2006/66/EC Battery and accumulators Directive).			
P2.2*	Button cells used in the product do not contain more than 2% by weight of mercury. Other batteries or accumulators do not contain more than 0.0005% of mercury or 0.002% of cadmium (2006/66/EC Battery and accumulators Directive).			
P2.3*	Batteries and accumulators are easily removable by either users or service providers (as dependent on the design of the product). Exception: Batteries that are permanently installed for safety, performance, medical or data integrity reasons do not have to be "easily removable" (2006/66/EC Battery and accumulators			
D2	Directive).			
<b>P3</b> P3.1*	Safety, EMC connection to the telephone network and labeling The product complies with legally required safety standards as specified (2006/95/EC Low Voltage Directive).			
P3.2*	The product complies with legally required standards for electromagnetic compatibility (2004/108/EEC New EMC Directive).	$\square$		
P3.3*	If product is intended for connection to a public telecom network or contains a radio transmitter, it complies with legally required standards for radio and telecommunication devices (1999/5/EC (R&TTE Directive).	$\square$		
P3.4*	The product is labeled to show conformance with applicable legal requirements (2006/66/EC Battery and accumulators Directive, 2006/95/EC Low Voltage Directive, 2004/108/EEC New EMC Directive, 1999/5/EC R&TTE Directive, 2002/96/EC WEEE directive)	$\boxtimes$		
P4	Consumable materials			
P4.1*	If a photo conductor (drum, belt etc.) is used in the product, it does not contain cadmium max 0.01% (2002/95/EC ROHS Directive).			
P4.2*	If ink/toner is used in the product, it does not contain cadmium max 0.1% by weight (REACH, Annex XVII).			
P4.3*	If the ink/toner formulation/preparation is classified as hazardous according to applicable regulations, the product/packaging is adequately labeled and a Safety Data Sheet (SDS/MSDS) in accordance with these requirements (EC No. 1272/2008 regulation on classification, labeling and packaging CLP, REACH article 31, annex II).			
P5	Product packaging			
P5.1*	Packaging and packaging components do not contain lead, mercury, cadmium and hexavalent chromium max 0.01% by weight of this together (2004/12/EC Directive on packaging and packaging waste).			
P5.2*	Plastic packaging material is marked according to ISO 11469 referring ISO 1043 (97/129/EC Commission Decision on Identification System for Packaging Materials).			
P5.3*	The product packaging material is free from ozone depleting substances as specified in the Montreal Protocol (2037/2000/EC Regulation on Substances that Deplete the Ozone Layer). Comment: Legal reference has no maximum concentration values.			

Note B1: Restriction applies to the homogeneous material, unless other specified and expressed in weight %

Model nu						
Issue dat	:e *	15 December 2009	Logo	nashu	late	C
Broduc	et onviro	15 December 2009 L   tironmental attributes - Market requirements - Environmental conscious d indatory to fill in. Additional information regarding each item may be found under P14. Imment information   mattion for recyclers/treatment facilities is available (2002/96/EC WEEE directive).   gn   ssembly, recycling   that have to be treated separately are easily separable   ic materials in covers/housing have no surface coating.   ic parts >100g consist of one material or of easily separable materials.   ic parts >25g have material codes according to ISO 11469 referring ISO 1043.   ic parts >25g have material or does according to ISO 11469 referring ISO 1043.   is are easily separable. (This requirement does not apply to safety/regulatory labels).   uct lifetime   ading can be done e.g. with processor, memory, cards or drives   ading can be done e.g. with processor, memory, cards or drives   ading can be done e.g. with processor, memory, cards or drives   rial and substance requirements   uct cover/housing material type:   rical cable insulation materials of signal cables are PVC free.   rical cable insulation materials of signal cables are PVC free.   rical cable insulation materials of signal cables are PVC free.   rical cable insulation materials of signal cables are PVC free.   rical cable insulation mate		Require	mon	mot
Item			design	Yes	No	n.a.
P6				100	110	
P6.1*						
P7	Design					
	Disasse	mbly, recycling				
P7.1*	Parts tha	t have to be treated separately are easily separable		$\square$		
P7.2*	Plastic m	aterials in covers/housing have no surface coating.		$\times$		
P7.3*	Plastic pa	arts >100g consist of one material or of easily separable materials.		$\boxtimes$		
P7.4*	Plastic pa	arts >25g have material codes according to ISO 11469 referring ISO 1043.				
P7.5			available tools.		H	H
P7.6*					⊢⊢	⊢⊢
P7.7*						
P7.8*		15 December 2009   Logo     vironmental attributes - Market requirements - Environmental conscious design andatory to fill in. Additional information regarding each item may be found under P14.     timent information     mation for recyclers/treatment facilities is available (2002/96/EC WEEE directive).     gn     ssembly, recycling     sinth have to be treated separately are easily separable     tic parts >100g consist of one material or of easily separable materials.     tic parts >25g have material codes according to ISO 11469 referring ISO 1043.     tic parts >25g have material codes according to ISO 11469 referring ISO 1043.     tic parts >25g have material codes according to ISO 11469 referring ISO 1043.     tic parts >25g have material codes according to ISO 11469 referring ISO 1043.     tic parts are free from metal inlays or have inlays that can be removed with commonly available to las are easily separable. (This requirement does not apply to safety/regulatory labels).     uduet lifetime     ading can be done e.g., with processor, memory, cards or drives     rading can be done eusing commonly available tools     to parts are available after end of production for: 7 years     tical cobe insulation materials of signal cables are PVC free.     trical cable insulation materials of signal cables are PVC free.     trical cable insulation materials or printed circuit boards			╞	╞
P7.9.					⊢⊢	<u> </u>
					<u> </u>	<u> </u>
P7.10		· · ·		$\square$		
P7.11*		• •				
P7.12	Flectrical	cable insulation material of nower cables are PV/C free	a type.			
P7.13		·			╞	+
P7.14					┝┝	╶╠┤
			40.0.04 (		<u> </u>	<u> </u>
P7.15	note B2)	d circuit boards (without components) >25g are halogen free, as defined in IEC612	49-2-21 (see	$\square$		
P7.16	Marking:			$\boxtimes$		
P7.17	Chemica					
	ISO 1043		25g according			
P7.18	Flame re concentra	ations above 0.1%:	tions in			
	2. Chemi 3. Chemi	cal name: , CAS #:				
	Chemica FR (40)					
P7.19	R40, R46 regulation	6, R48, R50, R51, R53, R60, R61 and any combination of these (see note B3)(EC in non-classification, labeling and packaging CLP)	No. 1272/2008			
P7.20			al information]			
P7.21						
P7.22		iisašembly, recycling   arts that have to be treated separately are easily separable   lastic materials in covers/housing have no surface coating.   lastic parts >100g consist of one material or of easily separable materials.   lastic parts >25g have material codes according to ISO 11469 referring ISO 1043.   lastic parts are free from metal inlays or have inlays that can be removed with commonin abels are easily separable. (This requirement does not apply to safety/regulatory labels roduct lifetime   lpgrading can be done e.g. with processor, memory, cards or drives   pare parts are available after end of production for: 7 years   rervice is available after end of production for: 7 years   tervice is available after end of production for: 7 years   reduct inference   laterial and substance requirements   roduce cover/housing material type:   laterial and substance requirements   roduce insulation materials of signal cables are PVC free.   lectrical cable insulation materials of signal cables are PVC free.   lietrical cable insulation materials of signal cables are PVC free.   larking: FR (40)   lt. 1   lt. 1   lt chemical specifications of flame retardants in printed circuit boards (without components SO 1043-41 FR (40)   lt. 1   lt 1   lame retarded plasti		$\boxtimes$		
P8	Batteries	S				
P8.1*	Battery c	hemical composition (2006/66/EC Battery and accumulators Directive): Lithium-io	n			
P8.2			(EU Flower)			
L	Flame retarded plastic parts >25g in covers / housings are marked according ISO 1043-4:   Marking: <i>FR</i> (40)   Ait. 1   Chemical specifications of flame retardants in printed circuit boards >25g (without components):   TBBPA (additive)					

Note B2: IEC61249-2-21 has maximum limits for chlorine and bromine but does not address fluorine, iodine and astatine which are included in the group of halogens.

Note B3: 'Starting from January 2009, Risk phrases can be replaced by Hazard phrases according to the Globally Harmonized System (GHS), mandatory by December 2010.

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Produc	t environmenta	al attribu	tes - Market requi	rements (c	ontinu	ed)			R	auire	ment	met
Item										Yes	No	n.a.
P9		-										
9.1	For the product t	he followir	ng power levels or er	ergy consum	<u>iptions h</u>	ave been	measure	<u>d:</u>				
Energy n	node *		Power level at 100 V AC								IУ	
Maximu	m Energy Consu	mption	VV	VV		<mark>895</mark> W						
Operatir	ng Mode		VV	VV		<b>450</b> W						
Ready N	lode		VV	VV		<mark>84.3</mark> W						
Off/Slee	p Mode		VV	VV		<mark>9.7</mark> W						
			W	W								
			VV	W		1	W					
(External plugged	I power supply / cl in the wall outlet b	out										
	Energy Consumpti	on	W	W		W	1					
TEC *			kWh/week	kWh	/week	kW	/h/week					
ETEC *			kWh/year	kWh	/year	kW	/h/year					
P9 Energy consumption   9.1 For the product the following power level at 100 VAC Power level at 115 VAC Power level at 230 VAC Reference / Standard for energy   Interpret mode W VAC 115 VAC 230 VAC modes and test method *   Maximum Energy Consumption W VAC 450 W Image: Consumption * Image:												
	•	per minut	e									
-		-										H
				rovided with	the prod	uct.				$\square$		Ħ
P9.3* The product meets the energy requirements of the following voluntary program/s: ENERGY STAR® version 1.1 Tier: 2 Product category: Printer - multifunction												
P10	Emissions											
	Noise emission	– Declare	ed according to ISO 9	9296								
P10.1	Mode	Mode de	scription									
							so	ound pressure	e level $L_{pAm}$	dB)		
					level 1	L <sub>WAd</sub> (B)	Operato	r position $ imes$				
						,,,, tu		Desktop				
							or D	esk side			nueu)	
	Idle	* Stand-	бу		* 4.3				30.2			
	Operation	* Operat	ting Mode		* 6.8				59			
	Other mode											
	Measured accor	ding to: 🔀			d by EC	MA-74 wit	h I me	asurement di	stance	m)		
P10.2	The product mee	ets the acc						:		,		
											$\square$	
	Chemical emiss	sions fron	n printing products									
P10.3*	Test performed a	according	to ECMA-328 (ISO/IE	EC 28360) st	andard	, other	specify: R	AL-UZ		$\boxtimes$		
P10.4	•											
P10.5	Dust 0.95 Ozor	ne <limit o<="" td=""><td>of detection Styrene</td><td>e 0.22 Benz</td><td>ene 0.0</td><td>06 TVOC</td><td>2.4</td><td></td><td></td><td></td><td></td><td></td></limit>	of detection Styrene	e 0.22 Benz	ene 0.0	06 TVOC	2.4					
F 10.5					nogrami	s are me					$\square$	
P10.6	Computer displa program/s:	y meets th	ne requirement for lov	w frequency	electrom	agnetic fie	elds of the	following vol	untary			$\boxtimes$

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Produc	t environmental attributes - Market requirements (continued)	Require	ment	met
Item		Yes	No	n.a
P11	Consumable materials for printing products			
P11.1*	A Safety Data Sheet (SDS) is available for the ink/toner preparation, even if not legally required (see P4.3).	$\square$		
P11.2*	Paper containing post-consumer recycled fibers can be used, provided that it meets the requirements of EN12281.			
P11.3*	2-sided (duplex) printing/copying is an integrated product function.	$\boxtimes$		
P12	Ergonomics for computing products			
P12.1*	The display meets the ergonomic requirements of ISO 9241-307 for visual display technologies.			$\square$
P12.2*	The physical input device meets the requirements of ISO 9995 and ISO 9241-410.			
P13	Packaging and documentation			
P13.1*	Product packaging material type(s): Corrugated Paper weight (kg): 3.1   Product packaging material type(s): Plastic weight (kg): 1.12   Product packaging material type(s): weight (kg): 1.12			
P13.2*	Product plastic packaging is free from PVC	$\boxtimes$		
P13.3*	Specify media for user and product documentation (tick box): Electronic Paper Other Other			
P13.4*	For paper user and product documentation, please specify contained percentage of post-consumer recycled fiber.			$\square$
P14	Additional information			
	This product is designed to utilise recycled plastic materials wherever available			