



Company environmental profile - THE ECO DECLARATION

Brand	RICOH	Logo
Company name *	RICOH Company Ltd.	
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Internet site *	www.ricoh.com	
Issue date *	14 June 2012	
Intended market *	☐ Global ☑ Europe ☐ Asia, Pacific & Japan ☐ Americas	Other
Additional information		

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Quality	control	Requireme	nt met
Item		Yes	No
QC1 *	The company enforces an internal quality control system to ensure the correctness of this eco declaration	\boxtimes	
QC2 *	The company is a member of an eco declaration system that enforces regular independent quality control.	\boxtimes	

Compan	Company environmental profile - Legal requirements			
Item		Yes	No	n.a.
C1	Product recycling			
C1.1*	The company participates in a system or has its own system for collection and recycling of end of life products in countries where the company puts them on the market and where required (2002/96/EC WEEE directive).			
C2	Battery recycling			
C2.1*	The company participates in a system or has its own system for collection and recycling of batteries in countries where the company puts products on the market (2006/66/EC Battery and accumulators Directive) or pays eco tax / fee where required.			
C3	Packaging recycling			
C3.1*	The company participates in a system or has its own system for collection and recycling of packaging material in countries where the company puts products on the market and where required (2004/12/EC Directive on packaging and packaging waste)			

Compa	ny environmental profile - Market requirements	Requir	t met	
Item		Yes	No	n.a.
C4	Environmental policy and environmental management			
C4.1*	The company has a documented environmental policy approved by the management.	\boxtimes		
C4.2*	The company has an environmental management system covering: Product development Manufacturing If so certified according to: ISO 14001 Other as specified in C6	\boxtimes		
C4.3	The company regularly publishes an environmental report. If so, it meets the recommendations of The Global Reporting Initiative Other as specified in C6			
C5	Recycling			
C5.1*	Information about the product, battery & packaging take back system (C1, C2, C3) is available in printed or electronic format.			
C6	Additional information			

Product environmental attributes – THE ECO DECLARATION

The company declares (based on product specification or test results based obtained from sample testing), that the product conforms to the statements given in this declaration.					
Type of product *	Multifunction				
Commercial name *	MP 7502SP				
Model number *	Aficio MP 7502SP				
Issue date *	14 June 2012				

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Product	Requirement m			
Item		Yes	No	n.a.
P1	Hazardous substances and preparations			
P1.1*	Products do not contain lead max 0.1%, cadmium max 0.01%, mercury max 0.1%, hexavalent chromium max 0.1%, polybrominated biphenyls (PBB) max 0.1% and polybrominated diphenyl ethers (PBDE) max 0,1% (2002/95/EC ROHS Directive) see note B1		Ш	
P1.2*	Products do not contain Asbestos (REACH, Annex XVII). Comment: Legal reference has no maximum concentration value.	\boxtimes		
P1.3*	Products do not contain Ozone Depleting Substances: Chlorofluorocarbons (CFC), hydrobromofluorocarbons (HBFC), hydrochlorofluorcarbons (HCFC), Halons, carbontetrachloride, 1,1,1-trichloroethane, methyl bromide (<i>Regulation (EC) No. 2037/2000, 2038/2000, 2039/2000)</i> . Comment: Legal reference has no maximum concentration values.			
P1.4*	Products do not contain polychlorinated biphenyl (PCB) max 0.005% by weight, polychlorinated terphenyl (PCT) max 0.005% by weight (REACH, Annex XVII).	\boxtimes		
P1.5*	Products do not contain short chain chloroparaffins (SCCP) with 10-13 carbon atoms in the chain containing at least 48% per mass of chlorine in the SCCP max 0.1% (Norwegian regulation relating to restrictions on the use of certain dangerous chemicals 20.12.2002).			
P1.6*	Textile and leather parts with direct skin contact do not contain Tri-(2, 3,-dibromopropyl)-phosphate (TRIS), Tris-(aziridinyl)-phosphineoxide (TEPA), polybrominated biphenyl (PBB) (REACH, Annex XVII). Comment: Legal reference has no maximum concentration values.			
P1.7*	Textile and leather parts with direct skin contact do not contain Azo colorants that split aromatic amines max 0.003% by weight (REACH, Annex XVII and Note B1).			
P1.8*	Wooden parts do not contain arsenic and chromium as a wood preservation treatment as well as pentachlorophenol and derivatives (REACH, Annex XVII). Comment: Legal reference has no maximum concentration values.			\boxtimes
P1.9*	Parts with direct and prolonged skin contact do not release nickel in concentrations above 0.5 microgram/cm2/week (<i>REACH, Annex XVII</i>). Comment: Max limit in legal reference when tested according to EN1811:1998.			
P1.10*	REACH Article 33 information about substances in articles is available at (add URL or mail contact) (REACH Regulation 1907/2006, Annex VII)			
P2	Batteries			
P2.1*	If the product contains a battery or an accumulator, it is labeled with the disposal symbol and if it contains more than 0.0005% of mercury (for button cells only) by weight, or more than 0.004% of lead, it shall be marked with the chemical symbol for the metal concerned, Hg or Pb. Information on proper disposal is provided in user manual (2006/66/EC Battery and accumulators Directive).			
P2.2*	Button cells used in the product do not contain more than 2% by weight of mercury. Other batteries or accumulators do not contain more than 0.0005% of mercury or 0.002% of cadmium (2006/66/EC Battery and accumulators Directive).			
P2.3*	Batteries and accumulators are easily removable by either users or service providers (as dependent on the design of the product). Exception: Batteries that are permanently installed for safety, performance, medical or data integrity reasons do not have to be "easily removable" (2006/66/EC Battery and accumulators Directive).			
P3	Safety, EMC connection to the telephone network and labeling			
P3.1*	The product complies with legally required safety standards as specified (2006/95/EC Low Voltage Directive).			
P3.2*	The product complies with legally required standards for electromagnetic compatibility (2004/108/EEC New EMC Directive).			
P3.3*	If product is intended for connection to a public telecom network or contains a radio transmitter, it complies with legally required standards for radio and telecommunication devices (1999/5/EC (R&TTE Directive).			
P3.4*	The product is labeled to show conformance with applicable legal requirements (2006/66/EC Battery and accumulators Directive, 2006/95/EC Low Voltage Directive, 2004/108/EEC New EMC Directive, 1999/5/EC R&TTE Directive, 2002/96/EC WEEE directive)			
P4	Consumable materials			
P4.1*	If a photo conductor (drum, belt etc.) is used in the product, it does not contain cadmium max 0.01% (2002/95/EC ROHS Directive).			
P4.2*	If ink/toner is used in the product, it does not contain cadmium max 0.1% by weight (REACH, Annex XVII).		<u> </u>	
P4.3*	If the ink/toner formulation/preparation is classified as hazardous according to applicable regulations, the product/packaging is adequately labeled and a Safety Data Sheet (SDS/MSDS) in accordance with these requirements (EC No. 1272/2008 regulation on classification, labeling and packaging CLP, REACH article 31, annex II).			
P5	Product packaging			
P5.1*	Packaging and packaging components do not contain lead, mercury, cadmium and hexavalent chromium max 0.01% by weight of this together (2004/12/EC Directive on packaging and packaging waste).		<u> </u>	
P5.2*	Plastic packaging material is marked according to ISO 11469 referring ISO 1043 (97/129/EC Commission Decision on Identification System for Packaging Materials). The product packaging material is free from ozone depleting substances as specified in the Montreal			
P5.3*	Protocol (2037/2000/EC Regulation on Substances that Deplete the Ozone Layer). Comment: Legal reference has no maximum concentration values.			

Note B1: Restriction applies to the homogeneous material, unless other specified and expressed in weight %

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Issue date *	14 June 2012	Logo	nashua <u>tec</u>

Produc	Product environmental attributes - Market requirements - Environmental conscious design					
Item	*=mandatory to fill in. Additional information regarding each item may be found under P14.	Yes	No	n.a.		
P6.1*	Treatment information Information for recyclers/treatment facilities is available (2002/96/EC WEEE directive).					
P7			<u> </u>			
F1	Design Disassembly, recycling					
P7.1*	Parts that have to be treated separately are easily separable	\boxtimes				
P7.2*	Plastic materials in covers/housing have no surface coating.	$\overline{\boxtimes}$		$\overline{\sqcap}$		
P7.3*	Plastic parts >100g consist of one material or of easily separable materials.	\boxtimes				
P7.4*	Plastic parts >25g have material codes according to ISO 11469 referring ISO 1043.	\boxtimes				
P7.5	Plastic parts are free from metal inlays or have inlays that can be removed with commonly available tools.	\boxtimes		$\overline{\sqcap}$		
P7.6*	Labels are easily separable. (This requirement does not apply to safety/regulatory labels).	\boxtimes				
	Product lifetime					
P7.7*	Upgrading can be done e.g. with processor, memory, cards or drives	\boxtimes				
P7.8*	Upgrading can be done using commonly available tools	\boxtimes				
P7.9.	Spare parts are available after end of production for: 7 years	\boxtimes				
P7.10	Service is available after end of production for: 7 years	\boxtimes				
	Material and substance requirements					
P7.11*	Product cover/housing material type:					
P7.12	Material type: PC Material type: Material type: Material type: Electrical cable insulation material of power cables are PVC free.					
P7.13	Electrical cable insulation materials of signal cables are PVC free.	- $ ota$	╫	╫		
P7.14	All cover/housing plastic parts >25g are free from chlorine and bromine.	-H	╫	╬		
P7.15	All printed circuit boards (without components) >25g are halogen free, as defined in IEC61249-2-21 (see	-H	╫	╫		
1 7.10	note B2)		Ш	Ш		
P7.16	Flame retarded plastic parts >25g in covers / housings are marked according ISO 1043-4: Marking:					
P7.17	Alt. 1 Chemical specifications of flame retardants in printed circuit boards >25g (without components): TBBPA (additive), TBBPA (reactive), Other; chemical name: , CAS #:					
	Alt. 2 Chemical specifications of flame retardants in printed circuit boards (without components) >25g according ISO 1043-4:					
P7.18	Alt. 1 Flame retarded plastic parts >25g contain the following flame retardant substances/preparations in concentrations above 0.1%: Comment: No legal limits exist, this is a market requirement.					
	1. Chemical name: , CAS #: 2. Chemical name: , CAS #: 3. Chemical name: , CAS #:					
	Alt. 2 Chemical specifications of flame retardants in plastic parts >25g according ISO 1043-4:					
P7.19	Plastic parts>25g are free from flame retardant substances/preparations above 0.1% classified as R45, R40, R46, R48, R50, R51, R53, R60, R61 and any combination of these (see note B3)(EC No. 1272/2008 regulation on classification, labeling and packaging CLP)					
P7.20	Of total plastic parts' weight >25g, recycled material content is 0% [pls see P14 for additional information]					
P7.21 P7.22	Of total plastic parts' weight >25g, biobased material content is 0%. Light sources are free from mercury					
P8	If mercury is used specify: Number of lamps: and max. mercury content per lamp: mg Batteries mg					
P8.1*	Battery chemical composition (2006/66/EC Battery and accumulators Directive): <i>Manganese dioxide lithiur</i>	n				
D0 0	Delivering most the constraint of the fill					
P8.2	Batteries meet the requirements of the following voluntary program/s: <i>European eco-label (EU Flower)</i> criteria (2001/687/EC & 2001/686/EC)					

Note B2: IEC61249-2-21 has maximum limits for chlorine and bromine but does not address fluorine, iodine and astatine which are included in the group of halogens.

Note B3: 'Starting from January 2009, Risk phrases can be replaced by Hazard phrases according to the Globally Harmonized System (GHS), mandatory by December 2010.

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For the product the following power levels or energy consumptions have been measured:		Product environmental attributes - Market requirements (continued) Requirement met											
For the product the following power levels or energy consumptions have been measured:	Item	F	41								Yes	No	n.a.
Energy mode * Power level at 10 V AC 115 V AC 230 V AC energy modes and test method 115 V AC 230 V AC Reference / Standard for energy modes and test method 230 V AC 130				ng nower levels or en	eray concum	ntions h	nave been	measured:					
Maximum Energy Consumption W Y 1340 W W W W W W W W W W			TIE TOHOWII										
Operating Mode	Energy mode *										ethod		
Ready Mode	Maximu	m Energy Consu	mption	VV	W		1900 V	V					
Low Power Mode	Operatir	ng Mode		VV	W		1340 V	V					
Off/Sleep Mode W W W W W W W W W	Ready N	<i>lode</i>		VV	W		315 W	I					
PS No-load W W W W W W W W W	Low Pov	wer Mode		VV	W		191 W						
EPS No-load W W W W W W W W W	Off/Slee	p Mode		VV	W		7.2 W						
External power supply / charger pulpaged in the wall outlet but disconnected from the product.)				VV	W		\	W					
External power supply / charger phugged in the wall outlet but disconnected from the product.)				W	W			W					
disconnected from the product.) PTEC Typical Energy Consumption KWh/week KWh/week KWh/week KWh/week T.384 KWh/year The product meets the energy save function is provided with the product. The product meets the energy save function is provided with the product. The product meets the energy save function is provided with the product. The product meets the energy save function is provided with the product. The product meets the according to ISO 9296 The product meets the product according to ISO 9296 The product meets													_
PTEC Typical Energy Consumption W W W W W W W W W													
Typical Energy Consumption ETEC * kWh/year kWh/year kWh/year 3354.432 kWh/year	PTEC *			W	W		W	,					
ETEC Annual Energy Consumption WMh/year WMh/year Annual Energy Consumption Display resolution *: dpi				kWh/week	kWh	/week	7.384 kW	/h/week					
Annual Energy Consumption Display resolution *: dpi Print Speed *: 75 pages per minute Default time to enter energy save mode: 1 minutes P9.2* Information about the energy save function is provided with the product. P9.3* The product meets the energy requirements of the following voluntary program/s: ENERGY STAR® version 1.1 Tier: 2 Product category: Multifunction Others specify: P10. Emissions Noise emission - Declared according to ISO 9296 P10.1 Mode		Energy Consumption	on										
Print Speed *: 75 pages per minute Default time to enter energy save mode: f minutes P9.2* Information about the energy save function is provided with the product. P9.9.3* The product meets the energy requirements of the following voluntary program/s: ENERGY STAR® version 1.1 Tier: 2 Product category: Multifunction Others specify: P10 Emissions Noise emission — Declared according to ISO 9296 P10.1 Mode		Energy Consumption	on	kWh/year	kWh	/year	354.432	kWh/year					
Default time to enter energy save mode: 1 minutes P9.2*	Display r	esolution * : dpi			•								\boxtimes
P9.2* Information about the energy save function is provided with the product.	Print Spe	eed *: 75 pages	per minut	Э									
P9.3° The product meets the energy requirements of the following voluntary program/s: ENERGY STAR® version 1.1 Tier: 2 Product category: Multifunction Others specify: P10 Emissions Noise emission − Declared according to ISO 9296 P10.1 Mode		me to enter energ	y save mo	de: 1 minutes									
ENERGY STAR® version 1.1 Tier: 2 Product category: Multifunction Others specify: P10	_			• • • • • • • • • • • • • • • • • • • •							\boxtimes		
Noise emission – Declared according to ISO 9296 P10.1 Mode	P9.3*	ENERGY STAR						n/s:			\boxtimes		
P10.1 Mode	P10	Emissions											
A-weighted sound pressure level \$L_{p,Am}\$ (dB) Operator position \(\text{Desktop} \) Operator position \(\text{Desktop} \) Operator position \(\text{Desktop} \) Operator attended) Operator attended) Operator attended Operator at		Noise emission	- Declare	d according to ISO 9	296								
Sound power level L _{WAd} (B) Operator position Operator position Operator position Operator or Desk top Operator attended Operator attended Operator or Desk side Operator attended Operator or Desk side Operator attended Operator attended Operator or Desk side Operator attended Operator attended Operator or Desk side Operator or Desk side	P10.1	Mode	Mode de	scription						•			
Idle								sound p	oressure	e level L_{pAm}	(dB)		
Idle						level I	L_{WAd} (B)	Operator pos	ition				
Idle													
Operation *Operating Mode *7.3 55.2 Other mode Measured according to: SISO7779 ECMA-74			* 0			4 - 0		or Desk s		·	ioi alle	nueu)	
Other mode Measured according to: ISO7779 ECMA-74 Other (only if not covered by ECMA-74 with L _{pAm} measurement distance m) P10.2 The product meets the acoustic noise requirements of the following voluntary program/s: Blue Angel Nordic Swan		laie	* Stand-	о у		* 5.2				37.7			Ш
Measured according to: SISO7779 ECMA-74 Other		Operation	* Operat	ing Mode		* 7.3			,	55.2			
P10.2 The product meets the acoustic noise requirements of the following voluntary program/s: Chemical emissions from printing products		Other mode											
P10.2 The product meets the acoustic noise requirements of the following voluntary program/s: Blue Angel Nordic Swan		Measured accord	ding to:	-									
Chemical emissions from printing products P10.3* Test performed according to ECMA-328 (ISO/IEC 28360) standard, other specify: RAL-UZ P10.4 Typical emission rate (print phase) is (mg/h):	P10.2	The product mee	ts the acc						ement di	stance	m)		
Chemical emissions from printing products P10.3* Test performed according to ECMA-328 (ISO/IEC 28360) standard , other specify: RAL-UZ	1 10.2	The product mee	inc acc	datic floiac requirem	crits or the re	mownig	voluntary	program/s.	В	lue Angel	\boxtimes		П
P10.3* Test performed according to ECMA-328 (ISO/IEC 28360) standard, other specify: RAL-UZ													
P10.3* Test performed according to ECMA-328 (ISO/IEC 28360) standard, other specify: RAL-UZ	Chemical emissions from printing products												
Dust 3.48 Ozone 1.14 Styrene <iimit 0.02="" 0.61<="" benzene="" detection="" of="" td="" tvoc=""><td>P10.3*</td><td colspan="8"></td></iimit>	P10.3*												
P10.5 Chemical emission requirements of the following voluntary program/s are met for : Dust Ozone Styrene Benzene TVOC Benzene Nordic Swan Electromagnetic emissions P10.6 Computer display meets the requirement for low frequency electromagnetic fields of the following voluntary	P10.4	• •	**					V00 5 5 6					
Dust Ozone Styrene Benzene TVOC Blue Angel Nordic Swan Electromagnetic emissions P10.6 Computer display meets the requirement for low frequency electromagnetic fields of the following voluntary	P10.5												
P10.6 Computer display meets the requirement for low frequency electromagnetic fields of the following voluntary						graii.,	o aro mo						
	P10.6		y meets th	e requirement for lov	v frequency	electrom	agnetic fie	elds of the follow	wing vol	untary			

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Product environmental attributes - Market requirements (continued)			Requirement met		
Item	·	Yes	No	n.a	
P11	Consumable materials for printing products				
P11.1*	A Safety Data Sheet (SDS) is available for the ink/toner preparation, even if not legally required (see P4.3).	\boxtimes			
P11.2*	Paper containing post-consumer recycled fibers can be used, provided that it meets the requirements of EN12281.				
P11.3*	2-sided (duplex) printing/copying is an integrated product function.	\boxtimes			
P12	Ergonomics for computing products				
P12.1*	The display meets the ergonomic requirements of ISO 9241-307 for visual display technologies.			\boxtimes	
P12.2*	The physical input device meets the requirements of ISO 9995 and ISO 9241-410.			\boxtimes	
P13	Packaging and documentation				
P13.1*	Product packaging material type(s): Corrugated Paper Product packaging material type(s): Plastic Product packaging material type(s): weight (kg): 1.41 Product packaging material type(s): weight (kg):				
P13.2*	Product plastic packaging is free from PVC	\boxtimes			
P13.3*	Specify media for user and product documentation (tick box): Electronic Paper Other				
P13.4*	For paper user and product documentation, please specify contained percentage of post-consumer recycled fiber. %				
P14	Additional information				
	This product is designed to utilise recycled plastic materials wherever available				