



## Company environmental profile - THE ECO DECLARATION

Brand	RICOH	Logo
Company name *	RICOH Company Ltd.	14
Contact information		nashua <u>tec</u>
Internet site *	www.ricoh.com	
Issue date *		
Intended market *	☐ Global ☐ Europe ☐ Asia, Pacific & Japan ☐ Americas	Other
Additional information		
This is an uncontrolled co	ony when in printed form. Please refer to the contact information	for the latest version. The declaration

This is an uncontrolled copy when in printed form. Please refer to the contact information for the latest version. The declaration may be published only when all rows and/or fields marked with an \* are filled-in (n.a. for not applicable). Additional information regarding each item may be found under C6 & P14.

Quality	control	Requiremen	nt met
Item		Yes	No
QC1 *	The company enforces an internal quality control system to ensure the correctness of this eco declaration	$\boxtimes$	
QC2 *	The company is a member of an eco declaration system that enforces regular independent quality control.	$\boxtimes$	

Compan	Company environmental profile - Legal requirements			
Item		Yes	No	n.a.
C1	Product recycling			
C1.1*	The company participates in a system or has its own system for collection and recycling of end of life products in countries where the company puts them on the market and where required (2002/96/EC WEEE directive).			
C2	Battery recycling			
C2.1*	The company participates in a system or has its own system for collection and recycling of batteries in countries where the company puts products on the market (2006/66/EC Battery and accumulators Directive) or pays eco tax / fee where required.			
C3	Packaging recycling			
C3.1*	The company participates in a system or has its own system for collection and recycling of packaging material in countries where the company puts products on the market and where required (2004/12/EC Directive on packaging and packaging waste)			

Compa	ny environmental profile - Market requirements	Requir	emen	t met
Item		Yes	No	n.a
C4	Environmental policy and environmental management			
C4.1*	The company has a documented environmental policy approved by the management.			
C4.2*	The company has an environmental management system covering: Product development Manufacturing If so certified according to: SISO 14001 Other as specified in C6	$\boxtimes$		
C4.3	The company regularly publishes an environmental report.  If so, it meets the recommendations of The Global Reporting Initiative Other as specified in C6			
C5	Recycling			
C5.1*	Information about the product, battery & packaging take back system (C1, C2, C3) is available in printed or electronic format.			
C6	Additional information			

## Product environmental attributes – THE ECO DECLARATION

The company declares (based on product specification or test results based obtained from sample testing), that the product conforms to the statements given in this declaration.					
Type of product *	Copier				
Commercial name *	MP8001				
Model number *	Aficio MP8001				
Issue date *	18 June 2009				

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Model number *	Aficio MP8001		
Issue date *	18 June 2009	Logo	nashua <u>tec</u>

Product	environmental attributes - Legal requirements	Require	emen	t met
Item		Yes	No	n.a.
P1	Hazardous substances and preparations			
P1.1*	Products do not contain lead max 0.1%, cadmium max 0.01%, mercury max 0.1%, hexavalent chromium max 0.1%, polybrominated biphenyls (PBB) max 0.1% and polybrominated diphenyl ethers (PBDE) max 0,1% (2002/95/EC ROHS Directive).			
P1.2*	Products do not contain Asbestos (amendment 1999/77/EC). Comment: Legal reference has no maximum concentration value.			
P1.3*	Products do not contain Ozone Depleting Substances: Chlorofluorocarbons (CFC), hydrobromofluorocarbons (HBFC), hydrochlorofluorcarbons (HCFC), Halons, carbontetrachloride, 1,1,1-trichloroethane, methyl bromide ( <i>Regulation (EC) No. 2037/2000, 2038/2000, 2039/2000</i> ). Comment: Legal reference has no maximum concentration values.			
P1.4*	Products do not contain polychlorinated biphenyl (PCB) max 0.005% by weight, polychlorinated terphenyl (PCT) max 0.005% by weight (amendment 89/677/EEC).	$\boxtimes$		
P1.5*	Products do not contain short chain chloroparaffins (SCCP) with 10-13 carbon atoms in the chain containing at least 48% per mass of chlorine in the SCCP max 0.1% (Norwegian regulation relating to restrictions on the use of certain dangerous chemicals 20.12.2002).			
P1.6*	Textile and leather parts with direct skin contact do not contain Tri-(2, 3,-dibromopropyl)-phosphate (TRIS), Tris-(aziridinyl)-phosphineoxide (TEPA), polybrominated biphenyl (PBB) (76/769/EEC Marketing and Use Directive). Comment: Legal reference has no maximum concentration values.			
P1.7*	Textile and leather parts with direct skin contact do not contain Azo colorants that split aromatic amines max 0.003% by weight (amendment 2003/3/EC).			
P1.8*	Wooden parts do not contain arsenic and chromium as a wood preservation treatment as well as pentachlorophenol and derivatives (76/769/EEC Marketing and Use Directive). Comment: Legal reference has no maximum concentration values.			
P1.9*	Parts with direct and prolonged skin contact do not release nickel in concentrations above 0.5 microgram/cm2/week (amendment 94/27/EEC). Comment: Max limit in legal reference when tested according to EN1811:1998.			
P2	Batteries			_
P2.1*	If the product contains a battery or an accumulator, it is labeled with the disposal symbol and if it contains more than 0.0005% of mercury (for button cells only) by weight, or more than 0.004% of lead, it shall be marked with the chemical symbol for the metal concerned, Hg or Pb. Information on proper disposal is provided in user manual (2006/66/EC Battery and accumulators Directive).			
P2.2*	Button cells used in the product do not contain more than 2% by weight of mercury. Other batteries or accumulators do not contain more than 0.0005% of mercury or 0.002% of cadmium (2006/66/EC Battery and accumulators Directive).			
P2.3*	Batteries and accumulators are easily removable by either users or service providers (as dependent on the design of the product). Exception: Batteries that are permanently installed for safety, performance, medical or data integrity reasons do not have to be "easily removable" (2006/66/EC Battery and accumulators Directive).			
P3	Safety, EMC connection to the telephone network and labeling			
P3.1*	The product complies with legally required safety standards as specified (2006/95/EC Low Voltage Directive).			
P3.2*	The product complies with legally required standards for electromagnetic compatibility (2004/108/EEC New EMC Directive).			
P3.3*	If product is intended for connection to a public telecom network or contains a radio transmitter, it complies with legally required standards for radio and telecommunication devices (1999/5/EC (R&TTE Directive).			
P3.4*	The product is labeled to show conformance with applicable legal requirements (2006/66/EC Battery and accumulators Directive, 2006/95/EC Low Voltage Directive, 2004/108/EEC New EMC Directive, 1999/5/EC R&TTE Directive, 2002/96/EC WEEE directive)			
P4	Consumable materials			
P4.1*	If a photo conductor (drum, belt etc.) is used in the product, it does not contain cadmium max 0.01% (2002/95/EC ROHS Directive).			
P4.2*	If ink/toner is used in the product, it does not contain cadmium max 0.1% by weight (76/769/EEC Marketing and Use Directive, REACH Regulation 1907/2006).			
P4.3*	If the ink/toner formulation/preparation is classified as hazardous according to applicable regulations, the product/packaging is adequately labeled and a Safety Data Sheet (SDS/MSDS) in accordance with these requirements (1999/45/EC Dangerous Preparations Directive, 2001/58/EC Directive on Safety Data Sheets).			
P5	Product packaging			
P5.1*	Packaging and packaging components do not contain lead, mercury, cadmium and hexavalent chromium max 0.01% by weight of this together (2004/12/EC Directive on packaging and packaging waste).			
P5.2*	Plastic packaging material is marked according to ISO 11469 referring ISO 1043 (97/129/EC Commission Decision on Identification System for Packaging Materials).			
P5.3*	The product packaging material is free from ozone depleting substances as specified in the Montreal Protocol (2037/2000/EC Regulation on Substances that Deplete the Ozone Layer). Comment: Legal reference has no maximum concentration values.			

Model number *	Aficio MP8001		
Issue date *	18 June 2009	Logo	nashua <u>tec</u>

Produc	ct environmental attributes - Market requirements - Environmental conscious design	Require	emen	t met
Item	*=mandatory to fill in. Additional information regarding each item may be found under P14.	Yes	No	n.a.
P6	Treatment information			
P6.1*	Information for recyclers/treatment facilities is available (2002/96/EC WEEE directive).	$\boxtimes$		
P7	Design Disassembly, recycling	_	•	
P7.1*	Parts that have to be treated separately are easily separable	$\boxtimes$		
P7.2*	Plastic materials in covers/housing have no surface coating.	X		
P7.3*	Plastic parts >100g consist of one material or of easily separable materials.			
P7.4*	Plastic parts >25g have material codes according to ISO 11469 referring ISO 1043.	$\overline{\boxtimes}$		
P7.5	Plastic parts are free from metal inlays or have inlays that can be removed with commonly available tools.		$\overline{\Box}$	
P7.6*	Labels are easily separable. (This requirement does not apply to safety/regulatory labels).	$\overline{\boxtimes}$	$\overline{\sqcap}$	
	Product lifetime			
P7.7*	Upgrading can be done e.g. with processor, memory, cards or drives	$\square$		
P7.8*	Upgrading can be done using commonly available tools	$\boxtimes$	$\overline{\sqcap}$	
P7.9.	Spare parts are available after end of production for: 7 years		Ħ	$\Box$
P7.10	Service is available after end of production for: 7 years		Ħ	Ħ
	Material and substance requirements			
P7.11*	Product cover/housing material type:			
	Material type: PC + ABS Material type: PC + PS Material type:			
P7.12	Electrical cable insulation material of power cables are halogen free (including PVC). (See Note 1)	$\boxtimes$		
P7.13	Electrical cable insulation material of signal cables are halogen free (including PVC). (See Note 1)	$\boxtimes$		
P7.14	All cover/housing plastic parts >25g are halogen free. (See Note 1)	$\boxtimes$		
P7.15	All printed circuit boards (without components) >25g are halogen free. (See Note 2)	$\boxtimes$		
P7.16	Flame retarded plastic parts >25g in covers / housings are marked according ISO 1043-4: Marking: FR (40)	$\boxtimes$		
P7.17	Alt. 1 Chemical specifications of flame retardants in printed circuit boards >25g (without components): TBBPA (additive), TBBPA (reactive), Other; chemical name: , CAS #:			
	Alt. 2 Chemical specifications of flame retardants in printed circuit boards (without components) >25g according ISO 1043-4: <i>FR (17)</i>			
P7.18	Alt. 1 Flame retarded plastic parts >25g contain the following flame retardant substances/preparations in concentrations above 0.1%: Comment: No legal limits exist, this is a market requirement.			
	1. Chemical name: , CAS #: 2. Chemical name: , CAS #: 3. Chemical name: , CAS #:			
D= 10	Alt. 2 Chemical specifications of flame retardants in plastic parts >25g according ISO 1043-4: FR (40)			
P7.19 P7.20	Of total plastic parts' weight >25g, recycled material content is <b>0%</b> [pls see P14 for additional information] Of total plastic parts' weight >25g, biobased material content is <b>0%</b> .			
P7.20	Light sources are free from mercury			
	If mercury is used specify: Number of lamps: and max. mercury content per lamp: mg			
P8	Batteries			
P8.1*	Battery chemical composition (2006/66/EC Battery and accumulators Directive): <i>Manganese dioxide lithium battery</i>			
P8.2	Batteries meet the requirements of the following voluntary program/s: <i>European eco-label (EU Flower)</i> criteria (2001/687/EC & 2001/686/EC)		_	

Note 1 For cables, covers & housing plastic parts and plastic packaging materials in this standard; halogens include fluorine, chlorine, bromine, and iodine.

Note 2 In accordance with JPCA-ES-01; printed wiring boards must not contain more than 0.09% by weight (900ppm) of chlorine or

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Produc	t environmenta	l attribut	es - Market red	quirements (c	ontinued)		R	Requiren	nent	met
Item								Yes	No	n.a.
P9	Energy consum	ption								
9.1	For the product t	he followin	ig power levels or	energy consum	ptions have been	meas	sured:			
Energy n	mode *		Power level at <b>100</b> V AC	Power level at 115 V AC	Power level a 230 V AC	t	Reference / Standard for en and test method *	ergy mod	les	
Maximu	m Energy Consu	mption	VV	W	<b>1950</b> W					
Operatir	ng Mode		VV	W	1300 W					
Ready N	<i>f</i> lode		W	W	322 W					
Low Por	wer Mode		W	W	149 W					
Off/Slee	p Mode		W	W	<b>7.5</b> W					
			VV	W	W					
plugged	load I power supply / ch in the wall outlet b ected from the prod	ut	W	W	W					
	Energy Consumption	on	W	W	W					
, i	Energy Consumption		kWh/week	kWh/week	12.4 kWh/we	ek				
Default ti	Default time to enter energy save mode: 16 minutes									
P9.2*	P9.2* Information about the energy save function is provided with the product.									
P9.3*	P9.3* The product meets the energy requirements of the following voluntary program/s:  ENERGY STAR® version 1.1 Tier:2  Others specify:									
P10	Emissions									
		<ul><li>Declare</li></ul>	d according to IS0	O 9296						
P10.1	Mode	Mode de			Declared A-weighted		Declared A-weighted sound pressure level $L_{p{\rm A}}$			
					sound power				_	
					level $L_{WAd}$ (B)	Оре	erator position Bystande	r positions product is		
								ator atten		
	Idle	* Stand-l	by		* 5.4		37.7			
	Operation	* Operat	ing Mode		* 7.5		56			
	Other mode	-								
	Measured accord	ding to: 🔀	_	MA-74 nly if not covered	by ECMA-74 wit	:h L <sub>pAn</sub>	ո measurement distance	m)		
P10.2	The product mee	ets the aco	ustic noise require				am/s:			
	Blue Angel Nordic Swan									
	Chemical emiss	ions from	printing produc	ts						
P10.3*			o ECMA-328 (ISC		ındard, other	specif	fy: <b>RAL-UZ</b>			Ш
P10.4	• •		phase) is (mg/h): yrene <b></b>		ene <b>0.008</b> TV0	OC 1.	5			
P10.5	Chemical emissi	on require	ments of the follow	wing voluntary p	rogram/s are me		-			
	Dust X Ozone	⊠ Styren	e 🔀 Benzene 🔀	TVOC 🔀			Blue Angel Nordic Swan			
	Electromagnetic	c emissio	ns							
P10.6	Computer display			low frequency e	lectromagnetic fi	elds of	f the following voluntary			
	program/s:									

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Product environmental attributes - Market requirements (continued)		Requirement met		
Item		Yes	No	n.a.
P11	Consumable materials for printing products			
P11.1*	A Safety Data Sheet (SDS) is available for the ink/toner preparation, even if not legally required (see P4.3).	$\boxtimes$		
P11.2*	Paper containing post-consumer recycled fibers can be used, provided that it meets the requirements of EN12281.			
P11.3*	2-sided (duplex) printing/copying is an integrated product function.	$\boxtimes$		
P12	Ergonomics for computing products			
P12.1*	The display meets the ergonomic requirements of ISO 9241-307 for visual display technologies.			$\boxtimes$
P12.2*	The physical input device meets the requirements of ISO 9995 and ISO 9241-410.			$\boxtimes$
P13	Packaging and documentation			
P13.1*	Product packaging material type(s): Corrugated Paper Product packaging material type(s): Plastic Product packaging material type(s): weight (kg): 1.41 Weight (kg):			
P13.2*	Product plastic packaging is halogen free (including PVC). (See Note 1)	$\boxtimes$		
P13.3*	Specify media for user and product documentation (tick box):  Electronic Paper Other			
P13.4*	For paper user and product documentation, please specify contained percentage of post-consumer recycled fiber.			
P14	Additional information	·		
	This product is designed to utilise recycled plastic materials wherever available			

## NOTE

Additional lines may be inserted to declare further items, by positioning the cursor at the far right of the row and hitting the <Enter> key.

Note 1 For cables, covers & housing plastic parts and plastic packaging materials in this standard; halogens include fluorine, chlorine, bromine, and iodine.