


THE ECO DECLARATION



Company environmental profile - THE ECO DECLARATION

| | | |
|------------------------|--|---|
| Brand | RICOH |  |
| Company name * | RICOH Company Ltd. | |
| Contact information | Ricoh Europe Plc 20 Triton Street, London NW1 3BF, United Kingdom emo@ricoh-europe.com | |
| Internet site * | www.ricoh.com | |
| Issue date * | 19 December 2012 | |
| Intended market * | <input type="checkbox"/> Global <input checked="" type="checkbox"/> Europe <input type="checkbox"/> Asia, Pacific & Japan <input type="checkbox"/> Americas <input type="checkbox"/> Other | |
| Additional information | | |

This is an uncontrolled copy when in printed form. Please refer to the contact information for the latest version. The declaration may be published only when all rows and/or fields marked with an * are filled-in (n.a. for not applicable). Additional information regarding each item may be found under C6 & P14.

| Quality control | | Requirement met | |
|-----------------|---|-------------------------------------|--------------------------|
| Item | | Yes | No |
| QC1 * | The company enforces an internal quality control system to ensure the correctness of this eco declaration | <input checked="" type="checkbox"/> | <input type="checkbox"/> |
| QC2 * | The company is a member of an eco declaration system that enforces regular independent quality control. | <input checked="" type="checkbox"/> | <input type="checkbox"/> |

| Company environmental profile - Legal requirements | | Requirement met | | |
|--|---|-------------------------------------|--------------------------|------|
| Item | | Yes | No | n.a. |
| C1 | Product recycling | | | |
| C1.1 * | The company participates in a system or has its own system for collection and recycling of end of life products in countries where the company puts them on the market and where required (2002/96/EC WEEE directive). | <input checked="" type="checkbox"/> | <input type="checkbox"/> | |
| C2 | Battery recycling | | | |
| C2.1 * | The company participates in a system or has its own system for collection and recycling of batteries in countries where the company puts products on the market (2006/66/EC Battery and accumulators Directive) or pays eco tax / fee where required. | <input checked="" type="checkbox"/> | <input type="checkbox"/> | |
| C3 | Packaging recycling | | | |
| C3.1 * | The company participates in a system or has its own system for collection and recycling of packaging material in countries where the company puts products on the market and where required (2004/12/EC Directive on packaging and packaging waste) | <input checked="" type="checkbox"/> | <input type="checkbox"/> | |

| Company environmental profile - Market requirements | | Requirement met | | |
|---|---|---|--|--------------------------|
| Item | | Yes | No | n.a. |
| C4 | Environmental policy and environmental management | | | |
| C4.1 * | The company has a documented environmental policy approved by the management. | <input checked="" type="checkbox"/> | <input type="checkbox"/> | |
| C4.2 * | The company has an environmental management system covering: Product development Manufacturing If so certified according to: <input checked="" type="checkbox"/> ISO 14001 <input type="checkbox"/> Other as specified in C6 | <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> | <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> | |
| C4.3 | The company regularly publishes an environmental report. If so, it meets the recommendations of <input checked="" type="checkbox"/> The Global Reporting Initiative <input type="checkbox"/> Other as specified in C6 | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| C5 | Recycling | | | |
| C5.1 * | Information about the product, battery & packaging take back system (C1, C2, C3) is available in printed or electronic format. | <input checked="" type="checkbox"/> | <input type="checkbox"/> | |
| C6 | Additional information | | | |

Product environmental attributes – THE ECO DECLARATION

| | |
|--|------------------|
| The company declares (based on product specification or test results based obtained from sample testing), that the product conforms to the statements given in this declaration. | |
| Type of product * | Multifunction |
| Commercial name * | MP 2501SP |
| Model number * | MP 2501SP |
| Issue date * | 19 December 2012 |

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| Model number * | MP 2501SP | Logo | nashuatec |
| Issue date * | 19 December 2012 | | |

| Product environmental attributes - Legal requirements | | Requirement met | | |
|---|---|-------------------------------------|--------------------------|-------------------------------------|
| Item | | Yes | No | n.a. |
| P1 | Hazardous substances and preparations | | | |
| P1.1* | Products do not contain lead max 0.1%, cadmium max 0.01%, mercury max 0.1%, hexavalent chromium max 0.1%, polybrominated biphenyls (PBB) max 0.1% and polybrominated diphenyl ethers (PBDE) max 0.1% (2002/95/EC ROHS Directive) see note B1 | <input checked="" type="checkbox"/> | <input type="checkbox"/> | |
| P1.2* | Products do not contain Asbestos (REACH, Annex XVII). Comment: Legal reference has no maximum concentration value. | <input checked="" type="checkbox"/> | <input type="checkbox"/> | |
| P1.3* | Products do not contain Ozone Depleting Substances: Chlorofluorocarbons (CFC), hydrobromofluorocarbons (HBFC), hydrochlorofluorocarbons (HCFC), Halons, carbontetrachloride, 1,1,1-trichloroethane, methyl bromide (Regulation (EC) No. 2037/2000, 2038/2000, 2039/2000). Comment: Legal reference has no maximum concentration values. | <input checked="" type="checkbox"/> | <input type="checkbox"/> | |
| P1.4* | Products do not contain polychlorinated biphenyl (PCB) max 0.005% by weight, polychlorinated terphenyl (PCT) max 0.005% by weight (REACH, Annex XVII). | <input checked="" type="checkbox"/> | <input type="checkbox"/> | |
| P1.5* | Products do not contain short chain chloroparaffins (SCCP) with 10-13 carbon atoms in the chain containing at least 48% per mass of chlorine in the SCCP max 0.1% (Norwegian regulation relating to restrictions on the use of certain dangerous chemicals 20.12.2002). | <input checked="" type="checkbox"/> | <input type="checkbox"/> | |
| P1.6* | Textile and leather parts with direct skin contact do not contain Tri-(2, 3-dibromopropyl)-phosphate (TRIS), Tris-(aziridiny)-phosphineoxide (TEPA), polybrominated biphenyl (PBB) (REACH, Annex XVII). Comment: Legal reference has no maximum concentration values. | <input type="checkbox"/> | <input type="checkbox"/> | <input checked="" type="checkbox"/> |
| P1.7* | Textile and leather parts with direct skin contact do not contain Azo colorants that split aromatic amines max 0.003% by weight (REACH, Annex XVII and Note B1). | <input type="checkbox"/> | <input type="checkbox"/> | <input checked="" type="checkbox"/> |
| P1.8* | Wooden parts do not contain arsenic and chromium as a wood preservation treatment as well as pentachlorophenol and derivatives (REACH, Annex XVII). Comment: Legal reference has no maximum concentration values. | <input type="checkbox"/> | <input type="checkbox"/> | <input checked="" type="checkbox"/> |
| P1.9* | Parts with direct and prolonged skin contact do not release nickel in concentrations above 0.5 microgram/cm2/week (REACH, Annex XVII). Comment: Max limit in legal reference when tested according to EN1811:1998. | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| P1.10* | REACH Article 33 information about substances in articles is available at (add URL or mail contact) (REACH Regulation 1907/2006, Annex VII) | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| P2 | Batteries | | | |
| P2.1* | If the product contains a battery or an accumulator, it is labeled with the disposal symbol and if it contains more than 0.0005% of mercury (for button cells only) by weight, or more than 0.004% of lead, it shall be marked with the chemical symbol for the metal concerned, Hg or Pb. Information on proper disposal is provided in user manual (2006/66/EC Battery and accumulators Directive). | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| P2.2* | Button cells used in the product do not contain more than 2% by weight of mercury. Other batteries or accumulators do not contain more than 0.0005% of mercury or 0.002% of cadmium (2006/66/EC Battery and accumulators Directive). | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| P2.3* | Batteries and accumulators are easily removable by either users or service providers (as dependent on the design of the product). Exception: Batteries that are permanently installed for safety, performance, medical or data integrity reasons do not have to be "easily removable" (2006/66/EC Battery and accumulators Directive). | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| P3 | Safety, EMC connection to the telephone network and labeling | | | |
| P3.1* | The product complies with legally required safety standards as specified (2006/95/EC Low Voltage Directive). | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| P3.2* | The product complies with legally required standards for electromagnetic compatibility (2004/108/EEC New EMC Directive). | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| P3.3* | If product is intended for connection to a public telecom network or contains a radio transmitter, it complies with legally required standards for radio and telecommunication devices (1999/5/EC (R&TTE Directive)). | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| P3.4* | The product is labeled to show conformance with applicable legal requirements (2006/66/EC Battery and accumulators Directive, 2006/95/EC Low Voltage Directive, 2004/108/EEC New EMC Directive, 1999/5/EC R&TTE Directive, 2002/96/EC WEEE directive) | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| P4 | Consumable materials | | | |
| P4.1* | If a photo conductor (drum, belt etc.) is used in the product, it does not contain cadmium max 0.01% (2002/95/EC ROHS Directive). | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| P4.2* | If ink/toner is used in the product, it does not contain cadmium max 0.1% by weight (REACH, Annex XVII). | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| P4.3* | If the ink/toner formulation/preparation is classified as hazardous according to applicable regulations, the product/packaging is adequately labeled and a Safety Data Sheet (SDS/MSDS) in accordance with these requirements (EC No. 1272/2008 regulation on classification, labeling and packaging CLP, REACH article 31, annex II). | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| P5 | Product packaging | | | |
| P5.1* | Packaging and packaging components do not contain lead, mercury, cadmium and hexavalent chromium max 0.01% by weight of this together (2004/12/EC Directive on packaging and packaging waste). | <input checked="" type="checkbox"/> | <input type="checkbox"/> | |
| P5.2* | Plastic packaging material is marked according to ISO 11469 referring ISO 1043 (97/129/EC Commission Decision on Identification System for Packaging Materials). | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| P5.3* | The product packaging material is free from ozone depleting substances as specified in the Montreal Protocol (2037/2000/EC Regulation on Substances that Deplete the Ozone Layer). Comment: Legal reference has no maximum concentration values. | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |

Note B1: Restriction applies to the homogeneous material, unless other specified and expressed in weight %

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| Model number * | MP 2501SP | | Logo | nashuatec | |
| Issue date * | 19 December 2012 | | | | |

| Product environmental attributes - Market requirements - Environmental conscious design | | | Requirement met | | |
|---|---|-------------------------------------|--------------------------|--------------------------|-------------------------------------|
| Item | *=mandatory to fill in. Additional information regarding each item may be found under P14. | Yes | No | n.a. | |
| P6 | Treatment information | | | | |
| P6.1* | Information for recyclers/treatment facilities is available (2002/96/EC WEEE directive). | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | |
| P7 | Design | | | | |
| | Disassembly, recycling | | | | |
| P7.1* | Parts that have to be treated separately are easily separable | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | |
| P7.2* | Plastic materials in covers/housing have no surface coating. | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | |
| P7.3* | Plastic parts >100g consist of one material or of easily separable materials. | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | |
| P7.4* | Plastic parts >25g have material codes according to ISO 11469 referring ISO 1043. | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | |
| P7.5 | Plastic parts are free from metal inlays or have inlays that can be removed with commonly available tools. | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | |
| P7.6* | Labels are easily separable. (This requirement does not apply to safety/regulatory labels). | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | |
| | Product lifetime | | | | |
| P7.7* | Upgrading can be done e.g. with processor, memory, cards or drives | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | |
| P7.8* | Upgrading can be done using commonly available tools | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | |
| P7.9. | Spare parts are available after end of production for: 7 years | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | |
| P7.10 | Service is available after end of production for: 7 years | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | |
| | Material and substance requirements | | | | |
| P7.11* | Product cover/housing material type: Material type: PC + ABS Material type: PC + PS Material type: | | | | |
| P7.12 | Electrical cable insulation material of power cables are PVC free. | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | |
| P7.13 | Electrical cable insulation materials of signal cables are PVC free. | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | |
| P7.14 | All cover/housing plastic parts >25g are free from chlorine and bromine. | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | |
| P7.15 | All printed circuit boards (without components) >25g are halogen free, as defined in IEC61249-2-21 (see note B2) | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | |
| P7.16 | Flame retarded plastic parts >25g in covers / housings are marked according ISO 1043-4: Marking: | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | |
| P7.17 | Alt. 1 Chemical specifications of flame retardants in printed circuit boards >25g (without components): TBBPA (additive) <input type="checkbox"/> , TBBPA (reactive) <input type="checkbox"/> , Other; chemical name: , CAS #: | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | |
| | Alt. 2 Chemical specifications of flame retardants in printed circuit boards (without components) >25g according ISO 1043-4: | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | |
| P7.18 | Alt. 1 Flame retarded plastic parts >25g contain the following flame retardant substances/preparations in concentrations above 0.1%: Comment: No legal limits exist, this is a market requirement. 1. Chemical name: , CAS #: 2. Chemical name: , CAS #: 3. Chemical name: , CAS #: Alt. 2 Chemical specifications of flame retardants in plastic parts >25g according ISO 1043-4: | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | |
| P7.19 | Plastic parts>25g are free from flame retardant substances/preparations above 0.1% classified as R45, R40, R46, R48, R50, R51, R53, R60, R61 and any combination of these (see note B3)(EC No. 1272/2008 regulation on classification, labeling and packaging CLP) | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | |
| P7.20 | Of total plastic parts' weight >25g, recycled material content is 0% [pls see P14 for additional information] | | | | |
| P7.21 | Of total plastic parts' weight >25g, biobased material content is 0% . | | | | |
| P7.22 | Light sources are free from mercury If mercury is used specify: Number of lamps: and max. mercury content per lamp: mg | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | |
| P8 | Batteries | | | | |
| P8.1* | Battery chemical composition (2006/66/EC Battery and accumulators Directive): Manganese dioxide lithium | | | | <input type="checkbox"/> |
| P8.2 | Batteries meet the requirements of the following voluntary program/s: European eco-label (EU Flower) criteria (2001/687/EC & 2001/686/EC) | | | | <input checked="" type="checkbox"/> |

Note B2: IEC61249-2-21 has maximum limits for chlorine and bromine but does not address fluorine, iodine and astatine which are included in the group of halogens.

Note B3: 'Starting from January 2009, Risk phrases can be replaced by Hazard phrases according to the Globally Harmonized System (GHS), mandatory by December 2010.

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| Model number * | MP 2501SP | Logo | nashuatec |
| Issue date * | 19 December 2012 | | |

| Product environmental attributes - Market requirements (continued) | | | | | Requirement met | | |
|--|--|-------------------------|--|---|--|-------------------------------------|-------------------------------------|
| Item | | | | | Yes | No | n.a. |
| P9 Energy consumption | | | | | | | |
| 9.1 For the product the following power levels or energy consumptions have been measured: | | | | | | | |
| Energy mode * | Power level at 100 V AC | Power level at 115 V AC | Power level at 230 V AC | Reference / Standard for energy modes and test method * | | | |
| Operating Mode | W | W | 433 W | | | | |
| Ready Mode | W | W | 113 W | | | | |
| Off/Sleep Mode | W | W | 0.6 W | | | | |
| | W | W | W | | | | |
| | W | W | W | | | | |
| | W | W | W | | | | |
| EPS No-load (External power supply / charger plugged in the wall outlet but disconnected from the product.) | W | W | W | | | | <input checked="" type="checkbox"/> |
| PTEC * Typical Energy Consumption | W | W | W | | | | <input checked="" type="checkbox"/> |
| TEC * Typical Energy Consumption | kWh/week | kWh/week | 1.082 kWh/week | | | | <input type="checkbox"/> |
| ETEC * Annual Energy Consumption | kWh/year | kWh/year | 51.936 kWh/year | | | | <input type="checkbox"/> |
| Display resolution *: dpi | | | | | | | <input checked="" type="checkbox"/> |
| Print Speed *: 25 pages per minute | | | | | | | <input type="checkbox"/> |
| Default time to enter energy save mode: 1 minutes | | | | | | | <input type="checkbox"/> |
| P9.2* | Information about the energy save function is provided with the product. | | | | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| P9.3* | The product meets the energy requirements of the following voluntary program/s: ENERGY STAR® version 1.1 Tier: 2 Product category: Multifunction Others specify: | | | | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| | | | | | <input type="checkbox"/> | <input type="checkbox"/> | <input checked="" type="checkbox"/> |
| P10 Emissions | | | | | | | |
| Noise emission – Declared according to ISO 9296 | | | | | | | |
| P10.1 | Mode | Mode description | Declared A-weighted sound power level $L_{WA,d}$ (B) | Declared A-weighted sound pressure level L_{pAm} (dB) | | | |
| | | | | Operator position <input checked="" type="checkbox"/> | Bystander positions <input type="checkbox"/> | | |
| | | | | Desktop <input type="checkbox"/> | (only if product is not operator attended) | | |
| | | | | or Desk side <input type="checkbox"/> | | | |
| | Idle | * Stand-by | * 3.4 | 19.8 | | | <input type="checkbox"/> |
| | Operation | * Operating Mode | * 6.5 | 56 | | | <input type="checkbox"/> |
| | Other mode | | | | | | |
| | Measured according to: <input checked="" type="checkbox"/> ISO7779 <input type="checkbox"/> ECMA-74 <input type="checkbox"/> Other (only if not covered by ECMA-74 with L_{pAm} measurement distance m) | | | | | | |
| P10.2 | The product meets the acoustic noise requirements of the following voluntary program/s: | | | | Blue Angel | <input checked="" type="checkbox"/> | <input type="checkbox"/> |
| | | | | | Nordic Swan | <input type="checkbox"/> | <input checked="" type="checkbox"/> |
| Chemical emissions from printing products | | | | | | | |
| P10.3* | Test performed according to ECMA-328 (ISO/IEC 28360) standard <input type="checkbox"/> , other specify: RAL-UZ | | | | | <input checked="" type="checkbox"/> | <input type="checkbox"/> |
| P10.4 | Typical emission rate (print phase) is (mg/h): Dust 0.62 Ozone <limit of detection Styrene <limit of detection Benzene <limit of detection TVOC 0.99 | | | | | <input checked="" type="checkbox"/> | <input type="checkbox"/> |
| P10.5 | Chemical emission requirements of the following voluntary program/s are met for : Dust <input checked="" type="checkbox"/> Ozone <input checked="" type="checkbox"/> Styrene <input checked="" type="checkbox"/> Benzene <input checked="" type="checkbox"/> TVOC <input checked="" type="checkbox"/> | | | | Blue Angel | <input checked="" type="checkbox"/> | <input type="checkbox"/> |
| | | | | | Nordic Swan | <input type="checkbox"/> | <input checked="" type="checkbox"/> |
| Electromagnetic emissions | | | | | | | |
| P10.6 | Computer display meets the requirement for low frequency electromagnetic fields of the following voluntary program/s: | | | | | <input type="checkbox"/> | <input checked="" type="checkbox"/> |

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| Product environmental attributes - Market requirements (continued) | | Requirement met | | |
|--|---|-------------------------------------|--------------------------|-------------------------------------|
| Item | | Yes | No | n.a. |
| P11 | Consumable materials for printing products | | | |
| P11.1* | A Safety Data Sheet (SDS) is available for the ink/toner preparation, even if not legally required (see P4.3). | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| P11.2* | Paper containing post-consumer recycled fibers can be used, provided that it meets the requirements of EN12281. | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| P11.3* | 2-sided (duplex) printing/copying is an integrated product function. | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| P12 | Ergonomics for computing products | | | |
| P12.1* | The display meets the ergonomic requirements of ISO 9241-307 for visual display technologies. | <input type="checkbox"/> | <input type="checkbox"/> | <input checked="" type="checkbox"/> |
| P12.2* | The physical input device meets the requirements of ISO 9995 and ISO 9241-410. | <input type="checkbox"/> | <input type="checkbox"/> | <input checked="" type="checkbox"/> |
| P13 | Packaging and documentation | | | |
| P13.1* | Product packaging material type(s): <i>Corrugated Paper</i> weight (kg): <i>6.005</i> Product packaging material type(s): <i>Plastic</i> weight (kg): <i>0.551</i> Product packaging material type(s): weight (kg): | | | |
| P13.2* | Product plastic packaging is free from PVC | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| P13.3* | Specify media for user and product documentation (tick box): Electronic <input checked="" type="checkbox"/> Paper <input checked="" type="checkbox"/> Other <input type="checkbox"/> | | | <input type="checkbox"/> |
| P13.4* | For paper user and product documentation, please specify contained percentage of post-consumer recycled fiber. % | | | <input checked="" type="checkbox"/> |
| P14 | Additional information | | | |
| | <i>This product is designed to utilise recycled plastic materials wherever available</i> | | | |
| | | | | |